Check Valve Series AK

Model

RoHS

Large flow capacity Low cracking pressure: 0.02 MPa A wide variation of models

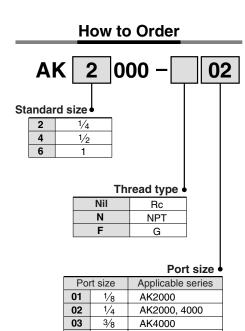


Model	Port size	Effective area (mm ²)	Mass (g)
AK2000-01	1⁄8	25	105
AK2000-02	1⁄4	27.5	100
AK4000-02	1⁄4	47	155
AK4000-03	3⁄8	85	150
AK4000-04	1/2	95	140
AK6000-06	3⁄4	200	345
AK6000-10	1	230	315

Specifications

-	
Fluid	Air
Proof pressure	1.5 MPa
Maximum operating pressure	1 MPa
Minimum operating pressure	0.02 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)

JIS Symbol



04

06

10

1/2

3⁄4

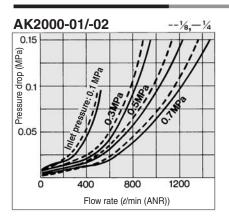
1

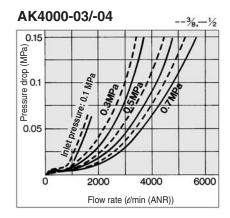
AK4000

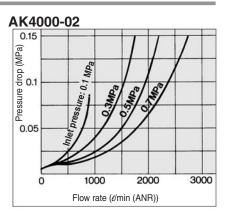
AK6000

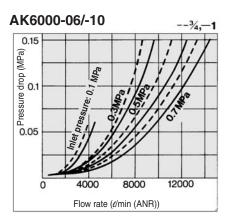
AK6000

Flow	Cha	racte	ristics



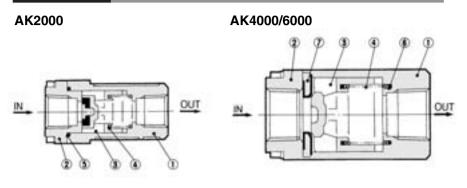








Construction



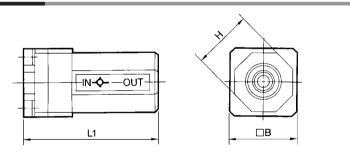
Component Parts

No.	Description	Material
1	Body	Aluminum-die casted Note)
2	Cover	Aluminum-die casted
		Note) AK2000: Zinc allov

Replacement Parts

No.	Description	Matorial	Material Part no.					
NO.	vo. Description iv	Ivialeria	AK2000	AK4000	AK6000			
3	Valve	POM	19033	19014	19024			
4	Spring	Stainless steel	19037	19015	19025			
5	O-ring	NBR	20 x 17 x 1.5	—	—			
6	Ring	NBR		19016	19026			
7	Seat ring	Brass, NBR	_	19013	19023			

Dimensions



Model	Port size	L1	□B	Н
AK2000-01, 02	1/8, 1/4	50	25	22
AK4000-02, 03, 04	1/4, 3/8, 1/2	67	36	36
AK6000-06, 10	3/4, 1	95	50	50

▲ Specific Product Precautions

Be sure to read before handling.	2
	۰.
Refer to front matters 58 and 59 for Safety Instructions and pages 412 to	
414 for Flow Control Equipment Precautions.	

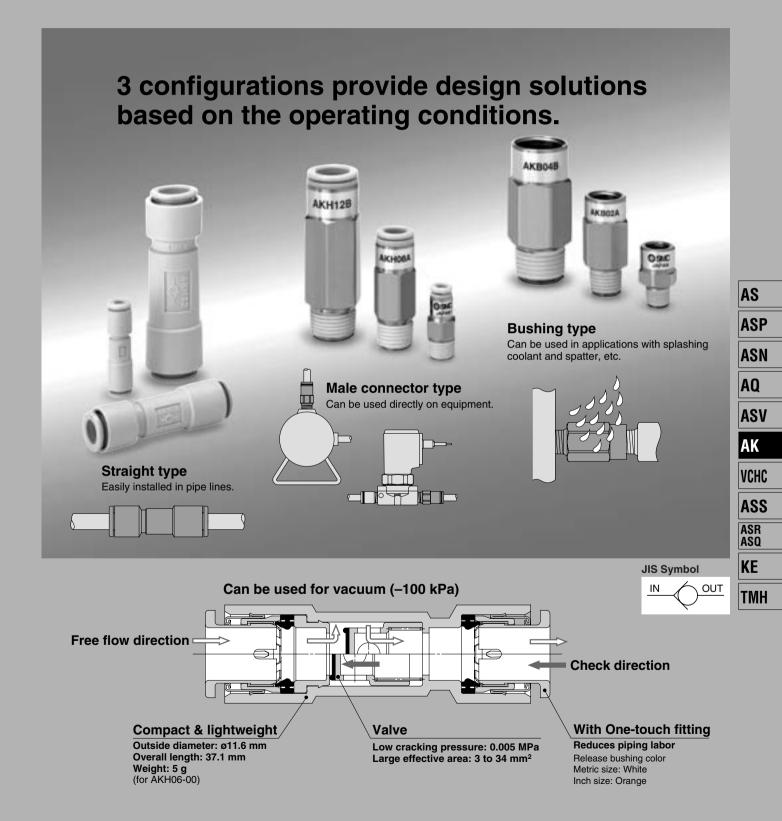
Design/Selection

ACaution

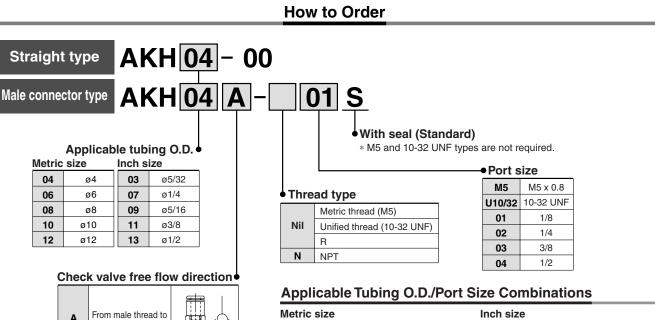
- 1. Even when using with the specification range listed in the catalog, when the IN side of the check valve is throttled, it may fail to open all the way and may generate vibration.
- 2. The cracking pressure is the pressure when the valve begins to open, and not the pressure when the valve is fully open.

AS
ASP
ASN
AQ
ASV
AK
VCHC
ASS
ASR ASQ
KE
ТМН

Bushing Type Check Valve with One-touch Fittings Series AKH/AKB



Bushing Type Check Valve with One-touch Fittings **Series AKH/AKB**



A	From male thread to One-touch fitting	
в	From One-touch fitting to male thread	

From male to

female thread

From female to

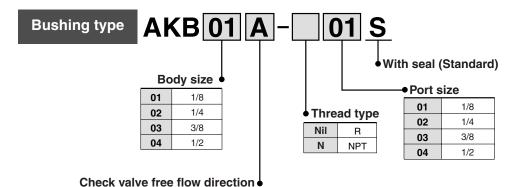
male thread

Α

в

Metric size	е						ļ	Inch size							
Model	Applicable tubing		R	thre	ad			Applicable tubi			NP	T thr	thread		
woder	O.D.	M5	1/8	1/4	3/8	1/2		Model	O.D.	10-32 UNF	1/8	1/4	3/8	1/2	
AKH04	ø4							AKH03	ø5/32	٠	٠				
AKH06	ø6							AKH07	ø1/4		۲				
AKH08	ø8							AKH09	ø5/16						
AKH10	ø10					\bullet		AKH11	ø3/8					\bullet	
AKH12	ø12					\bullet		AKH13	ø1/2					\bullet	

RoHS



Female/Male Threads Combinations

R thread						NPT thread						
Model	Female thread	Ма	le th	irea	d R	Model	Male thread NPT					
Model	Rc	1/8	1/4	3/8	1/2	WOUEI	NPT	1/8	1/4	3/8	1/2	
AKB01	1/8					AKB01	1/8					
AKB02	1/4					AKB02	1/4					
AKB03	3/8					AKB03	3/8					
AKB04	1/2					AKB04	1/2					





Specifications

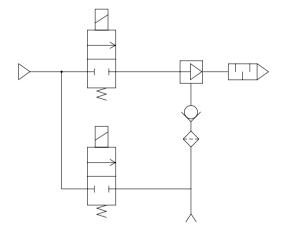
Fluid	Air
Proof pressure	1.5 MPa
Operating pressure range	–100 kPa to 1 MPa
Cracking pressure	0.005 MPa
Ambient temperature and operating fluid temperature	–5 to 60°C (No freezing)
Applicable tubing material Note)	Nylon, Soft nylon, Polyurethane

Note) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used.

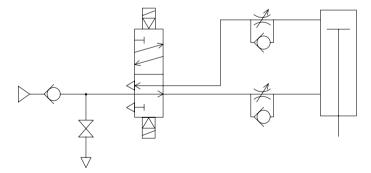
(Refer to pages 371 and 372 for details.)

Application Example for Bushing Type Check Valve with One-touch Fittings

Prevention of reverse flow to vacuum source * (Simple vacuum holding)

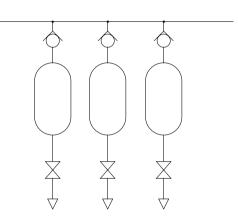


Drop prevention *



* A certain amount of leakage is allowed in the specifications of this product. Please note that it is not suitable for holding over an extended period of time.

Tank pressure reverse flow prevention



AS
ASP
ASN
AQ
ASV
AK
VCHC
ASS
ASR ASQ
KE
TMH

A Specific Product Precautions

Be sure to read before handling.

Refer to front matters 58 and 59 for Safety Instructions and I pages 412 to 414 for Flow Control Equipment Precautions.

Design/Selection

Caution

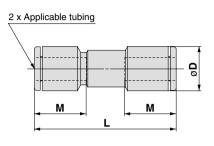
- Even when using with the specification range listed in the catalog, when the IN side of the check valve is throttled, it may fail to open all the way and may generate vibration.
- 2. The cracking pressure is the pressure when the valve begins to open, and not the pressure when the valve is fully open.



Series **AKH/AKB**

Dimensions

Straight type: AKH



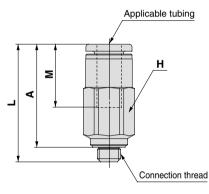
Applicable tubing O.D.	Model	øD	L	М	Effective area (mm ²)	Mass (g)
4	AKH04-00	9.3	33.5	12.7	2.8	3
6	AKH06-00	11.6	37.1	13.5	6.5	5
8	AKH08-00	15.2	53.3	18.5	14	10
10	AKH10-00	18.5	63.6	21	24	17
12	AKH12-00	21.7	70.2	22	34	25

Inch Size

Applicable tubing O.D.	Model	øD	L	М	Effective area (mm ²)	Mass (g)
5/32	AKH03-00	9.3	33.5	12.7	2.8	3
1/4	AKH07-00	12	39	13.6	6.5	6
5/16	AKH09-00	15.2	53.3	18.5	14	10
3/8	AKH11-00	18.5	63.6	21	24	17
1/2	AKH13-00	21.7	70.2	22	34	24

Male connector type: AKH



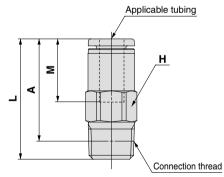


Metric Size

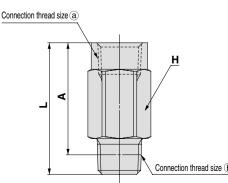
Applicable tubing O.D.	Connection thread R	Model	(Hexagon width across flats)	L	A *	м	Effective area (mm ²)	Mass (g)
4	M5 x 0.8	AKH04□-M5	8	24.3	21.2	12.7	2.8	5
4	1/8	AKH04□-01S	10	24.6	20.6	12.7	2.8	10
	M5 x 0.8	AKH06□-M5	10	25.8	22.2	10.5	2.8	8
6	1/8	AKH06 □-01S	10	26.9	22.9	13.5	6.5	0
	1/4	AKH06 □-02S	14	30	24	17	6.5	22
	1/8	AKH08□-01S	14	31.7	27.7		6.5	16
8	1/4	AKH08□-02S	14	40	36	18.5	14	24
	3/8	AKH08□-03S	17	42	35.5		14	43
	1/4	AKH10 -02S	17	54.3	48.3			45
10	3/8	AKH10□-03S		47.3	40.8	21	24	39
	1/2	AKH10□-04S	22	49.3	41.3	1		80
10	3/8	AKH12□-03S	19	60.5	54	00	04	62
12	1/2	AKH12□-04S	22	54.5	46.5	22	34	80
			* Refe	rence di	mensior	is of R tl	nread after ins	tallation.

Inch Size

<For R, NPT>



Bushing type: AKB



Applicable tubing O.D.	Connection thread NPT	Model	H (Hexagon width across flats)	L	A *	м	Effective area (mm ²)	Mass (g)
5/32	10-32 UNF	AKH03 -U10/32	8	24.3	21.2	12.7	2.8	5
5/52	1/8	AKH03 -N01S	11.11	24.6	20.6	12.7	2.0	10
	10-32 UNF	AKH07 -U10/32	11.11	25.8	22.7	13.6	2.8	10
1/4	1/8	AKH07 -N01S	11.11	26.9	22.9	13.0	6.5	11
	1/4	AKH07 -N02S	14.29	31	25	17	6.5	18
	1/8	AKH09 -N01S	14.29	31.7	27.7		6.5	16
5/16	1/4	AKH09 -N02S	14.29	42	36	18.5	14	24
	3/8	AKH09 -N03S	17.46	42	35.5		14	43
	1/4	AKH11 -N02S	17.46	54.2	48.3			47
3/8	3/8	AKH11 -N03S	17.40	47.2	40.7	21	24	40
	1/2	AKH11 -N04S	22.23	49.2	41.2			79
1/2	3/8	AKH13 -N03S	22.23	60.5	54	22	34	87
1/2	1/2	AKH13 -N04S	22.23	54.5	46.5	22	- 54	85
		*	Referen	ice dime	nsions c	of NPT th	nread after ins	tallation.

Metric Size

Connection t	thread size R	Model	н		A *	Effective area	Mass
a	b	Model	п		~	(mm²)	(g)
1/8	1/8	AKB01 □-01S	14	23.7	19.7	6.5	18
1/4	1/4	AKB02 □-02S	17	39.8	33.8	14	44
3/8	3/8	AKB03 □-03S	22	45.2	38.7	24	86
1/2	1/2	AKB04 □-04S	24	56.2	48.2	34	113
Inch Size	Inch Size			rence dime	nsions of F	thread after i	nstallation.

Inch Size

	Connection th	read size NPT	Model	н	L	A *	Effective area (mm ²)	Mass (g)
	1/8	1/8	AKB01 -N01S	14.29	24.2	20.2	6.5	18
Ī	1/4	1/4	AKB02 -N02S	17.46	40	34	14	44
b	3/8	3/8	AKB03 -N03S	22.23	44.9	38.4	24	86
	1/2	1/2	AKB04 -N04S	23.81	55.5	47.5	34	113

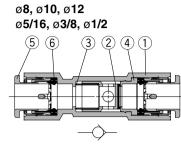
* Reference dimensions of NPT thread after installation.



Construction

Straight type: AKH

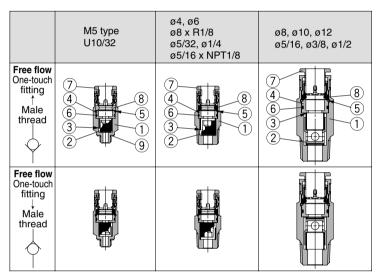
04, 06 05/32, 01/4 5 6 3 2 4 1



Component Parts

	-		
No.	Description	Material	Note
1	Body	PBT	
2	Valve	NBR, Aluminum alloy	
3	Spring	Stainless steel	
4	Spacer	Brass	Electroless nickel plated
5	Cassette	—	
6	Seal	NBR	

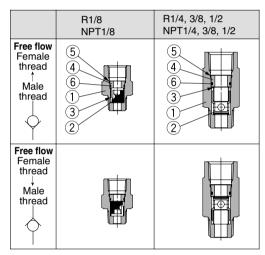
Male connector type: AKH



Component Parts

No.	Description	Material	Note
1	Body	Brass	Electroless nickel plated
2	Valve	NBR, Aluminum alloy	
3	Spring	Stainless steel	
4	Spacer	Brass	Electroless nickel plated
5	Stopper	Stainless steel	
6	O-ring	NBR	
7	Cassette	—	
8	Seal	NBR	
9	Gasket	Stainless steel + NBR	

Bushing type: AKB



Component Parts

No.	Description	Material	Note
1	Body	Brass	Electroless nickel plated
2	Valve	NBR, Aluminum alloy	
3	Spring	Stainless steel	
4	Spacer	Brass	Electroless nickel plated
5	Stopper	Stainless steel	
6	O-ring	NBR	