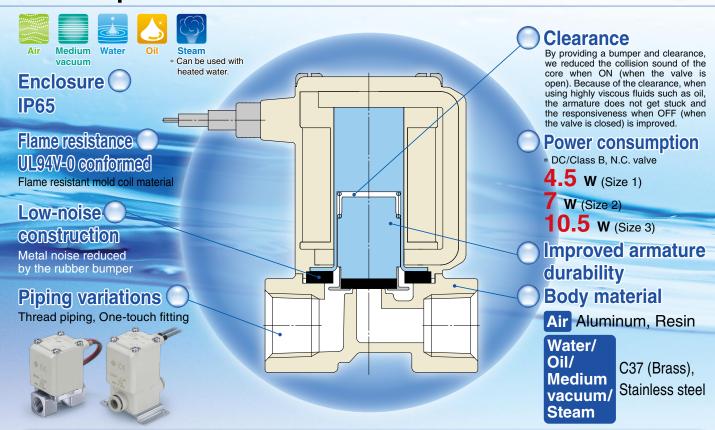
# **Direct Operated 2 Port Solenoid Valve New**



Series VX21/22/23



## **Direct Operated 2 Port Solenoid Valve**



### Full-wave rectifier type (AC specification: Insulation type Class B/H)

- Service life is extended by the special construction. (compared with current shading coil)
- Reduced buzz noise
   Rectified to DC by the full-wave rectifier, resulting in a buzz noise reduction.
- Reduced apparent power \* Class B, N.C. valve 10 VA → 7 VA (Size 1) 20 VA → 9.5 VA (Size 2) 32 VA → 12 VA (Size 3)
- Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce the metal noise during operation.

#### **Variations**

#### <Fluid>

Model	Applicable fluid *1				
Iviodei	Air	Medium vacuum	Water	Oil	Steam
For Air VX2 0 Page 5	•	_	_	_	_
For Medium vacuum VX2 4 Page 10	*2	•	_	_	_
For Water VX2 2 Page 14	*2	_		_	_
For Oil VX2 3 Page 16	*2	_	*2	•	_
* Can be used with heated water.  VX2 5 Page 18	*2	_	*2	*2	•



<sup>\*1</sup> For details, refer to pages 43 and 44. \*2 Refer to the individual specifications for each fluid.

#### <Body Size>

Model	Body		Orifice diameter				Port size		
Model	size	2 mmø	3 mmø	4 mmø	5 mmø	7 mmø	8 mmø	10 mmø Note)	Fort size
VX2 <sub>4</sub> <sup>1</sup>	Size 1	•	•	_	•	_	_	_	1/8, 1/4 One-touch fitting: ø6, ø8
VX2 <sub>5</sub> <sup>2</sup>	Size 2	_	_	•	_	•	_	_	1/4, 3/8 One-touch fitting: ø8, ø10
VX2 <sub>6</sub> <sup>3</sup>	Size 3	_	_	_	•	_	•	•	1/4, 3/8, 1/2 One-touch fitting: ø10, ø12



# Specifications

# For Air

For Water Vacuum

# **Direct Operated 2 Port Solenoid Valve** Series **VX21/22/23**

Single Unit/Manifold: Specifications.....2

	tion Steps4					
	For Air  Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage Rate 5, 6  How to Order (Single Unit)					
	For Medium Vacuum (0.1 Pa-abs or more)  Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage Rate 10  How to Order (Single Unit)					
	How to Order (Solenoid Valve for Manifold, Manifold Base), Blanking Plate Assembly Part No., How to Order Manifold Assembly (Example) 13  For Water					
	Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage Rate 14  How to Order (Single Unit)					
<b>♣</b>	For Oil  Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage Rate 16  How to Order (Single Unit)					
	For Steam * Can be used with heated water.  Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage Rate 18  How to Order (Single Unit)					
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# Direct Operated 2 Port Solenoid Valve Series VX21/22/23

For Air, Medium Vacuum, Water, Oil and Steam

#### **Variations**

Single Unit (For Air, Medium Vacuum, Water, Oil and Steam)

#### Valve type

Normally Closed (N.C.) Normally Open (N.O.)

#### Solenoid coil type

Insulation type: Class B, Class H

#### ■ Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in ( ) indicates special voltage.

#### Material

Body — Aluminum, Resin, C37 (Brass), Stainless steel Seal — NBR, FKM\*

\* Refer to individual pages for details of each fluid.

#### Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Faston terminal



#### Normally Closed (N.C.) Normally Open (N.O.)

Size		Size 1	Size 2	Size 3
	2 mmø	•	_	
	3 mmø	•	_	_
	4 mmø	_	•	_
Orifice diameter	5 mmø	•	_	•
	7 mmø	_	•	_
	8 mmø		_	•
	10 mmø	_	_	•*
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2
FUIT SIZE		ø6, ø8	ø8, ø10	ø10, ø12

\* N.C. only

#### Manifold (For Air, Medium Vacuum)

#### ■ Valve type

Normally Closed (N.C.) Normally Open (N.O.)

#### Manifold type

Common SUP type Individual SUP type

#### ■ Solenoid coil type

Insulation type: Class B

#### Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in ( ) indicates special voltage.

#### Material

Body — Resin

Base — Aluminum Seal — NBR, FKM

#### ■ Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Faston terminal



#### Manifold

Size			Size 1	Size 2	Size 3
2		2 mmø	•	_	_
		3 mmø	•		
	Orifice diameter	4 mmø	_	•	_
		5 mmø	•		•
		7 mmø	_	•	•
е	Common SUP type	IN		3/8	
size	(Air)	OUT		1/8, 1/4	
Port	Individual SUP type	IN	1/8, 1/4		
Д	(Medium vacuum)	OUT		3/8	

# **Common Specifications**

#### Standard Specifications

	Valve cons	struction	Direct operated poppet	
	Withstand pressure		2.0 MPa (Resin body type 1.5 MPa)	
Valve	Body material		Aluminum, Resin, C37 (Brass), Stainless steel	
specifications	pecifications  Seal material Note 3)  Enclosure		NBR, FKM	
			Dust-tight, Water-jet-proof type (IP65) Note 1)	
	Environment		Location without corrosive or explosive gases	
	AC AC		100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note 2)	
	Rated voltage	DC	24 VDC, (12 VDC) Note 2)	
Coil	Allowable voltage fluctuation		±10% of rated voltage	
specifications	Allowable leakage	AC	5% or less of rated voltage	
	voltage DC		2% or less of rated voltage	
	Coil insulation type		Class B, Class H	

Note 1) Electrical entry "Faston" type terminal is IP40.

Note 2) Voltage in ( ) indicates special voltage. (Refer to page 21.)

Note 3) For seal material/EPDM, refer to X332. (Refer to page 23.)

⚠ Be sure to read "Specific Product Precautions" before handling.

#### **Solenoid Coil Specifications**

# Normally Closed (N.C.) DC Specification

#### Class B

Size	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
Size 1	4.5	50
Size 2	7	55
Size 3	10.5	65

#### Class H

Size	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Power consumption: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

# AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	7	60
Size 2	9.5	70
Size 3	12	70

#### Class H

Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

# Normally Open (N.O.) DC Specification

#### Class B

Size	Temperature rise (°C) Note 2)	
Size 1	7.5	60
Size 2	8.5	70
Size 3	12.5	70

#### Class H

Size	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Power consumption: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

# AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	9	60
Size 2	10	70
Size 3	14	70

#### Class H

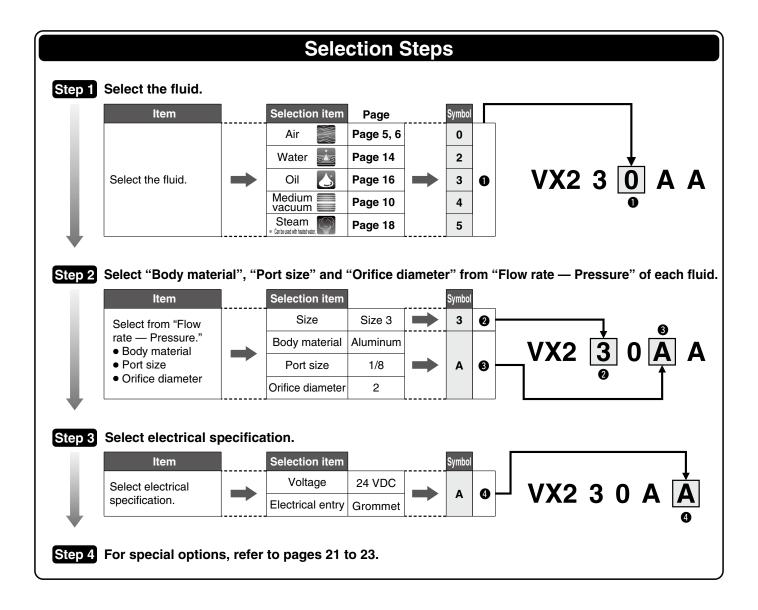
Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Apparent power: The value at ambient temperature of  $20^{\circ}\text{C}$  and when the rated voltage is applied. (Variation:  $\pm 10\%$ )

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

# Series VX21/22/23 Selection Steps

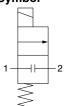


For Air Single Unit

Model/Valve Specifications

N.C.

# **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Aluminum Body Type**

		Orifice diameter	rifice diameter Flow-rate characteristics Maximum		Maximum operating	ximum operating Max. system pressure	Weight Note)		
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	(g)
		2		0.63	0.63	0.23	1.0		220
1	1/8, 1/4	3	VX210	1.05	0.68	0.41	0.6		220
		5		2.20	0.39	0.62	0.2		220
2	1/4, 3/8	4	VX220	1.90	0.52	0.62	1.0		340
	1/4, 3/6	7	V AZZU	3.99	0.44	1.08	0.15	1.0	340
		5		1.96	0.55	0.75	1.0		450
3	1/4, 3/8	8	VX230	5.67	0.33	1.58	0.3		450
5		10	VAZJU	5.74	0.64	2.21	0.1		450
	1/2	10		8.42	0.39	2.21	0.1		470

#### Resin Body Type (Built-in One-touch Fittings)

nesiii	resili Body Type (Built-ili Offe-touch Fittings)								
0:	Port size	Orifice diameter		Flow-rat	Flow-rate characteristics			Max. system pressure	Weight Note)
Size		(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	(g)
		2		0.82	0.44	0.23	1.0		220
	ø6	3		1.25	0.34	0.35	0.6		220
1		5	VX210	1.45	0.43	0.40	0.2		220
'		2	V / 2 1 U	0.82	0.44	0.23	1.0		220
	ø8	3		1.81	0.40	0.41	0.6	1.0	220
		5		2.11	0.32	0.56	0.2		220
	ø8	4	VX220	1.69	0.40	0.47	1.0		340
2		7		3.14	0.34	0.84	0.15		340
2	ø10	4		1.68	0.49	0.50	1.0		340
		7		3.54	0.36	0.90	0.15		340
		5		2.50	0.44	0.70	1.0		460
	ø10	8		2.77	0.82	1.22	0.3		460
_		10	VX230	5.69	0.46	1.54	0.1		460
3		5	V A23U	2.50	0.44	0.70	1.0		460
	ø12	8		2.56	0.88	1.38	0.3		460
		10		5.69	0.64	1.76	0.1		460

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Valve Leakage Rate

#### Internal Leakage

internal Leakage	
Seal material Note 2)	Leakage rate (Air) Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
INDR (FRIVI)	15 cm <sup>3</sup> /min or less (Resin body type)

#### **External Leakage**

Seal material Note 2)	Leakage rate (Air) Note 1)		
NPP (EKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)		
NBR (FKM)	15 cm <sup>3</sup> /min or less (Resin body type)		

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.

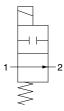
<sup>•</sup> Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.



#### **Model/Valve Specifications**

N.O.

#### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Aluminum Body Type**

		. , , , ,							
0:	Oi Orifice diameter		Flow-rat	Flow-rate characteristics			Max. system pressure	Weight Note)	
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	(g)
-		2		0.63	0.63	0.23	0.9		240
1	1/8, 1/4	3	VX240	1.05	0.68	0.41	0.45		240
		5		2.20	0.39	0.62	0.2		240
2	1/4, 3/8	4	VX250	1.90	0.52	0.62	0.8	1.0	370
1/4, 3/6	7	V A230	3.99	0.44	1.08	0.15		370	
3	1// 2/0	5	VX260	1.96	0.55	0.75	0.8		490
1/4, 3/8	8	¥ A200	5.67	0.33	1.58	0.3		490	

#### Resin Body Type (Built-in One-touch Fittings)

0:		Orifice diameter			Flow-rate characteristics			Max. system pressure	Weight Note)
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	(g)
		2		0.82	0.44	0.23	0.9		240
	ø6	3		1.25	0.34	0.35	0.45		240
		5	VX240	1.45	0.43	0.40	0.2		240
'		2	V A 240	0.82	0.44	0.23	0.9	1.0	240
	ø8	3		1.81	0.40	0.41	0.45		240
		5		2.11	0.32	0.56	0.2		240
	ø8	4	VX250	1.69	0.40	0.47	0.8		370
2		7		3.14	0.34	0.84	0.15		370
	40	4		1.68	0.49	0.50	0.8		370
	ø10	7		3.54	0.36	0.90	0.15		370
	~10	5		2.50	0.44	0.70	0.8		500
3	ø10	8	VX260	2.77	0.82	1.22	0.3		500
3	~10	5	V A200	2.50	0.42	0.70	0.8		500
	ø12	8		2.56	0.88	1.38	0.3		500

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material Note 2)	Leakage rate (Air) Note 1)		
NDD (EKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)		
NBR (FKM)	15 cm <sup>3</sup> /min or less (Resin body type)		

#### **External Leakage**

Seal material Note 2)	Leakage rate (Air) Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
	15 cm <sup>3</sup> /min or less (Resin body type)

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.



<sup>•</sup> Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.



#### **How to Order (Single Unit)**

# ( **(** RoHS)

## VX2 Fluid • 0 Air

# **Common Specifications**

Seal material	NBR
Coil insulation type	Class B
Thread type	Rc*

\* One-touch fittings are attached to the resin body type.

#### Coil size/Valve type

	<i>,</i> . a	<del>• • • • • • • • • • • • • • • • • • • </del>
Size	Symbol	Valve type
Size 1	1	N.C.
Size i	4	N.O.

Body										
Symbol	Body material	Port size	Orifice diameter							
Α			2							
В	Aluminum	1/8	3							
С			5							
D			2							
E		1/4	3							
F			5							
Н	H J K Resin		2							
J		ø6	3							
K			5							
L	(With bracket)		2							
`. M	M	ø8	3							

	Size 2	2	N.C.		Α		1/4	4
			N.C.		В	Aluminum	1/4	7
		5	N.O.	NO	D	Aluminum	3/8	4
		3	IN.O.		E		3/0	7
				`\	Н		ø8	4
				/	J	Resin	90	7
				_ /	L	(With bracket)	ø10	4
				1	М		טוש	7

		3	N.C.		Α			5
Size 3	3	IV.C.		В		1/4	8	
	3126 3	6	N.O.		С			10 (N.C. only)
		0	IN.O.		D	Aluminum		5
				`	E		3/8	8
				Ì	F			10 (N.C. only)
				į	G		1/2	10 (N.C. only)
				Ì	Н			5
				\	J		ø10	8
				\	K	Resin		10 (N.C. only)
				```		(With bracket)		5

М

Voltage/Electrical er	ntry
-----------------------	------

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	With surge voltage
D	200 VAC	\suppressor/
Е	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	With surge voltage
J	110 VAC	\suppressor/
K	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
N	100 VAC	With surge voltage
Р	110 VAC	\suppressor/
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	/ With surge voltage
U	110 VAC	\suppressor/
٧	200 VAC	
W	230 VAC	
Υ	24 VDC	Faston terminal
Z		Other voltages

#### For special options, refer to pages 21 to 23.

10 (N.C. only)

ø12

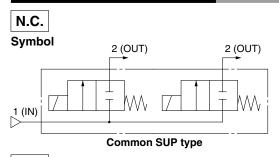
Special voltage	24 VAC	
	48 VAC	
	220 VAC	
	240 VAC	
	12 VDC	
DIN terminal with light		
Conduit terminal with light		
Without DIN connector		

(Seal material: FKM)
Seal material: EPDM
Oil-free
G thread
NPT thread
With bracket (Aluminum body only)
Mounting holes on the bottom side of the body (Aluminum body only)
Special electrical entry direction

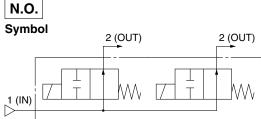


\* For other fluids, please contact SMC.

#### Model/Valve Specifications







Common SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	Orifice diameter	Orifice diameter	Orifice diameter	Flow-rate characteristics			Maximum operating	Max. system pressure
Size (mmg	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	
	2		0.63	0.63	0.23	1.0		
1	3	VX2A0	1.05	0.68	0.41	0.6		
	5		2.20	0.39	0.62	0.2		
2	4	VX2B0	1.90	0.52	0.62	1.0	1.0	
	7	VAZBU	3.99	0.44	1.08	0.15		
3	5	VX2C0	1.96	0.55	0.75	1.0		
3	7	VAZCU	3.99	0.44	1.08	0.3		

#### Normally Open (N.O.)

	Orifice diameter	rifice diameter	Flow-rate characteristics			Maximum operating	Max. system pressure
Size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)
	2	VX2D0	0.63	0.63	0.23	0.9	
1	3		1.05	0.68	0.41	0.45	
	5		2.20	0.39	0.62	0.2	
2	4	VX2E0	1.90	0.52	0.62	0.8	1.0
	7	VAZLU	3.99	0.44	1.08	0.15	
3	5	VX2F0	1.96	0.55	0.75	0.8	
3	7	VAZFU	3.99	0.44	1.08	0.3	

#### **Fluid and Ambient Temperature**

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material Note 2)	Leakage rate Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less

#### **External Leakage**

Seal material Note 2)	Leakage rate Note 1)			
NBR (FKM)	1 cm <sup>3</sup> /min or less			

Note 1) Leakage is the value at ambient temperature 20°C.

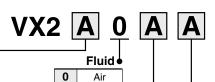
Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.



Voltage/Electrical entry Voltage

#### **How to Order (Solenoid Valve for Manifold)**





Air

#### **Common Specifications**

Specifications

₹

For

For Water

Ö

뎚

For Steam

Construction

Dimensions

Seal material	NBR
Coil insulation type	Class B

Electrical entry

#### Coil eize/Valve type

Coil size	e/Valv	e type		Body	material/C	Orifice diameter
Size Symbol Valve type			Symbol	Body material	Orifice diameter	
C: 1	Α	N.C.		Α		2
Size 1	D	N.O.		В	Resin	3
			*****	C		5

Size 2	В	N.C.	[	Α	Dooin	4
	Е	N.O.	l	В	nesiii	7

Sizo 3	С	N.C.	 Α	Dooin	5	
	Size 3	F	N.O.	В	Hesin	7

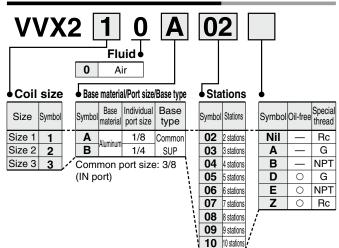
#### For special options, refer to pages 21 to 23.

	24 VAC					
	48 VAC					
Special voltage	220 VAC					
	240 VAC					
	12 VDC					
DIN terminal with ligh	nt					
Conduit terminal with	light					
Without DIN connect	or					
Seal material: EPDM						
Low concentration ozone re	sistant (Seal material: FKM)					
Oil-free						
Special electrical entry direction						

#### **⚠** Caution

Mounting orientation exists
when mounting valves onto
manifold base. Refer to page
46 for details.

#### Manifold Base/How to Order



For size 1 VVX021S - 4A- N

Blanking Plate Assembly Part No.

For size 2 VVX022S - 4A- N

For size 3 VVX023S - 4A- N

When mounting a blanking plate assembly, if the solenoid the manifold is ozone (Seal material: FKM), pl lect FKM.

illy plate		
valve for	Spal	l material
resistant,	Jeal	materiai
	N	NBR
lease se-		
	F	FKM

Dimensions → Page 33

#### Grommet Α 24 VDC В 100 VAC Grommet With surge C 110 VAC voltage D 200 VAC suppressor Ε 230 VAC **24 VDC** G 24 VDC DIN terminal With surge н 100 VAC voltage \suppressor J 110 VAC Κ 200 VAC 230 VAC M 24 VDC Conduit terminal With surge voltage N 100 VAC Р 110 VAC suppressor Q 200 VAC R 230 VAC S 24 VDC Conduit With surge т 100 VAC voltage suppressor, u 110 VAC v 200 VAC W 230 VAC Faston terminal Υ 24 VDC Z Other voltages

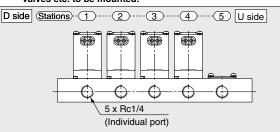
#### How to Order Manifold Assembly (Example)

Enter the valve and blanking plate to be mounted under the manifold base part number.

#### <Example>

VVX210B05.....1 \*VX2A0AA ......4 \*VVX021S-4A-N .....1

> \*" is the symbol for mounting. Add an "\*" in front of the part numbers for solenoid valves etc. to be mounted.



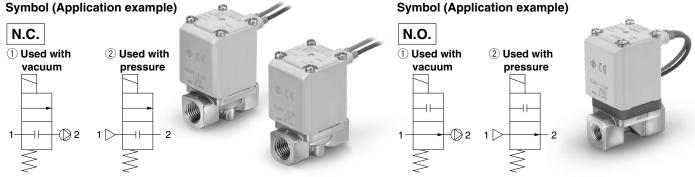
Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).



# For Medium Vacuum (0.1 Pa-abs or more) Single Unit

This valve can also be used with air.
(Refer to the valve specifications for air.)

#### Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	Port size	Orifice diameter		Flow-rate characteristics		Operating pres	Max. system pressure	Note) Weight		
Size		(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)			(g)
		2	2 0.63 0.63 0.23		0 to 1.0	0 to 1.0				
1	1/8, 1/4	3	VX214	1.05	0.68	0.41		0 to 0.6	1.0	300
		5		2.20	0.39	0.62	0.1 to atmospheric pressure	0 to 0.2		300
2	1/4, 3/8	4	VX224	1.90	0.52	0.62		0 to 1.0		460
		7		3.99	0.44	1.08		0 to 0.15		460
		5	VX234	1.96	0.55	0.75		0 to 1.0		580
3	1/4, 3/8	8		5.67	0.33	1.58		0 to 0.3		580
3		10		5.74	0.64	2.21		0 to 0.1		580
	1/2	10		8.42	0.39	2.21		0 to 0.1		630

#### **Normally Open (N.O.)**

11011110	torniany open (tho)									
0:	Б	Orifice diameter (mmø)		Flow-rate characteristics			Operating pres	Max. system pressure	Note) Weight	
Size	Port size		Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)	_		(g)
		2		0.63	0.63	0.23		0 to 0.9	1.0	320
1	1/8, 1/4	3	VX244	1.05	0.68	0.41	0.1 to atmospheric	0 to 0.45		320
		5		2.20	0.39	0.62		0 to 0.2		320
2	1/4. 3/8	4	VX254	1.90	0.52	0.62		0 to 0.8		490
2	1/4, 3/6	7	3.99	0.44	1.08	pressure	0 to 0.15		490	
3	1/4 0/0	5 VY26	VX264	1.96	0.55	0.75		0 to 0.8		620
3	1/4, 3/8	8	V A 204	5.67	0.33	1.58		0 to 0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)	
1 to 60 Note)	-20 to 60	

Note) With no freezing

#### Valve Leakage Rate

 Internal Leakage

 Seal material
 Leakage rate Note)

 FKM
 10<sup>-6</sup> Pa·m³/sec or less

**External Leakage** 

Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

Note) Leakage ( $10^{-6}$  Pa·m³/sec) is the value at differential pressure 0.1 MPa and ambient temperature  $20^{\circ}$ C.



# Direct Operated 2 Port Solenoid Valve Series VX21/22/23





Specifications

# **How to Order (Single Unit)**

VX2	1	<u>4</u>	Α	Α
	— Flu	uid •		

4 Medium vacuum

Common Specific	ations
Seal material	FKM
Coil insulation type	Class B
Thread type	Rc
Oil-free	
Non-leak	

┢	Coil	size/	Valve	type	

Con Size/ valve type								
Size	Symbol	Valve type						
Size 1	1	N.C.						
Size i	4	N.O.						
		,						

•	Body material/Port size/Orifice diameter							
	Symbol Body material		Port size	Orifice diameter				
	Α			2				
	В		1/8	3				
	С	C37		5				
	D E	037	1/4	2	2			
		F		3				
	F			5				
	Н			2				
	J	Stainless	1/8	3				
	K			5				
	L M	steel		2				
`[			1/4	3				
V	N	1		5				

	2 N.C. A B		1/4	4				
Size 2		IN.C.		В	C37	1/4	7	
3126 2	5	N.O.		D	D   657	<b>D</b>	3/8	4
	3	IV.O.		Е		3/0	7	
			/	Н		1/4	4	
			1	J	Stainless	1/4	7	
			\	L	steel	0/0	4	
			Ì	М		3/8	7	
				Λ			5	

				``	IVI			/
		3	N.C.		Α			5
	Size 3	"	14.0.		В		1/4	8
	3126 3	6	N.O.		С			10 (N.C. only)
		0 N.O. D	C37		5			
		<i>j</i>	Е		3/8	8		
			F			10 (N.C. only)		
				Ì	G		1/2	10 (N.C. only)
			Ì	Н			5	
				Ì	J		1/4	8
				\	K	<u> </u>		10 (N.C. only)
	<i>أ</i>		L	Stainless steel		5		
				\	М	0.001	3/8	8
				\	N			10 (N.C. only)
				ì	Р		1/2	10 (N.C. only)

Symbol Voltage		Electrical entry			
Α	24 VDC	Grommet			
В	100 VAC	Grommet			
С	110 VAC	/With surge voltage			
D	200 VAC	\suppressor/			
E	230 VAC				
F	24 VDC				
G	24 VDC	DIN terminal			
Н	100 VAC	/With surge voltage			
J	110 VAC	suppressor			
K	200 VAC				
L	230 VAC				
М	24 VDC	Conduit terminal			
N	100 VAC	With surge voltage			
Р	110 VAC	\suppressor/			
Q	200 VAC				
R	230 VAC				
S	24 VDC	Conduit			
Т	100 VAC	/With surge \ voltage			
U	110 VAC	suppressor			
V	200 VAC				
W	230 VAC				
Y	24 VDC	Faston terminal			
Z		Other voltages			

roi speciai options, reie	i to pages 21 to 23
Special voltage	24 VAC
	48 VAC
	220 VAC
	240 VAC
	12 VDC
DIN terminal with light	
Conduit terminal with light	

Without DIN connector	
Seal material: EPDM	
G thread	
NPT thread	
With bracket	
Mounting holes on the botto	m side of the body
Special electrical entry direct	tion

Dimensions→ Pages 30, 31 (Single unit)



For Water

For Oil

For Steam

Construction Special Options



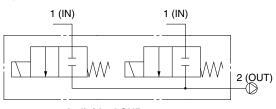
# For Medium Vacuum (0.1 Pa-abs or more) Manifold

\* For other fluids, please contact SMC.

#### Model/Valve Specifications

N.C.

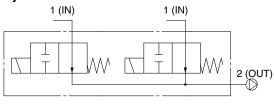
#### **Symbol**



Individual SUP type

N.O.

#### **Symbol**



Individual SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### Normally Closed (N.C.)

	any Ciocou (inici	/						
a. (	Orifice diameter		FI	ow-rate characteristi	Maximum operating	Max. system pressure		
Size (mmø)		Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)	
	2		0.63	0.63	0.23	1.0		
1	3	VX2A4	1.05	0.68	0.41	0.6		
	5		2.20	0.39	0.62	0.2		
2	4	VX2B4	1.90	0.52	0.62	1.0	1.0	
	7	VA2D4	3.99	0.44	1.08	0.15		
3	<b>5</b>	VX2C4	1.96	0.55	0.75	1.0		
3	7	VX2C4	3.99	0.44	1.08	0.3		

Normally Open (NO)

	any open (it.o.)						
Size Orifice diameter (mmø)			FI	ow-rate characteristi	Maximum operating	Max. system pressure	
		Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential (MPa)	(MPa)
	2		0.63	0.63	0.23	0.9	
1	3	VX2D4	1.05	0.68 0.41	0.45		
	5		2.20	0.39	0.62	0.2	
2	4	VX2E4	1.90	0.52	0.62	0.8	1.0
	7	VAZE4	3.99	0.44	1.08	0.15	
3	2 5	VY2E4	1.96	0.55	0.75	0.8	
3	7	VX2F4	3.99	0.44	1.08	0.3	

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 60 <sup>Note)</sup>	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate Note)		
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less		

#### External Leakage

-Attornar Lounage	
Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

Note) Leakage ( $10^{-6} \, \text{Pa} \cdot \text{m}^3/\text{sec}$ ) is the value at differential pressure 0.1 MPa and ambient temperature 20°C.



Voltage/Electrical entry Voltage

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

Α

В

C

D

Ε

F

G

н

J

K

ı

М

N

P

Q

R

S

Т

U

ν

W

Υ

Ζ

Grommet

Grommet

With surge voltage

suppressor

DIN terminal

With surge

suppressor

With surge

suppressor

voltage

Conduit With surge

voltage

suppressor

Faston terminal

Other voltages

Conduit terminal

voltage

( RoHS

**Common Specifications** 

Coil insulation type Class B

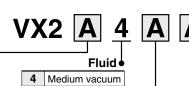
Seal material

Electrical entry

Oil-free Non-leak

FKM

#### **How to Order (Solenoid Valve for Manifold)**



Rody material/Orifice diameter

COII SIZE	e/ vaiv	e type		• Bou	/ Illaterial/C	Jillice diamete
Size	Symbol	Valve type		Symbol	Body material	Orifice diameter
Sizo 1	Α	N.C.		Α		2
Size 1	D	N.O.		В	Resin	3
			*****	С		5

<b>E</b>   N.O.   <b>B</b>   7	Sizo 2	В	N.C.	Α	Posin	4
	Size 2	E	N.O.	В	nesiii	7

Size 3	С	N.C.	Α	Posin	5
3126 3	F	N.O.	В	Hesin	7

# For special options.

Coil cize/Valve type

reier to pages 21 to 23.						
Special voltage	24 VAC					
	48 VAC					
	220 VAC					
	240 VAC					
	12 VDC					
DIN terminal with lig	ght					
Conduit terminal wi	th light					
Without DIN connector						
Seal material: EPDM						
Special electrical entry direction						

46 for details.

#### **∕** Caution

Mounting orientation exists when mounting valves onto manifold base. Refer to page

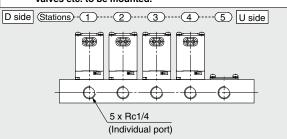
# **How to Order Manifold Assembly (Example)**

Enter the valve and blanking plate to be mounted under the manifold base part number.



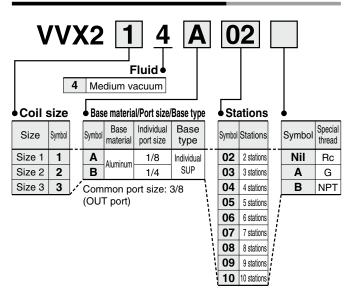
VVX214B05.....1 \*VX2A4AA ......4 \*VVX021S-4A-F .....1

> \*\* is the symbol for mounting. Add an "\*" in front of the part numbers for solenoid valves etc. to be mounted.



Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).

#### Manifold Base/How to Order



#### Blanking Plate Assembly Part No.

For size 1 VVX021S - 4A-F

For size 2 VVX022S - 4A-F

For size 3 VVX023S - 4A-F

Dimensions → Page 33



Specifications

For Water

Ö 뎚

For Steam

Special Options

Construction

Dimensions



\* This valve can also be used with air. (Refer to the valve specifications for air.)

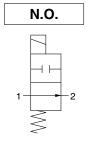
#### **Model/Valve Specifications**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	, , ,	Orifice diameter		Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)
Size	Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential (MPa)	(MPa)	(g)
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX212	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX222	15.0	0.63	1		460
	1/4, 3/6	7	V A Z Z Z	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX232	38.0	1.58	0.3		580
		10	V 7232	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

Homman	Normany Open (N.O.)							
0:	<b>.</b>	Orifice diameter		Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)
Size Port size	Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential (MPa)	(MPa)	(g)
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX242	10.0	0.42	0.45		320
		5		15.0	0.63	0.2		320
2	1/4, 3/8	4	VX252	15.0	0.63	0.8	1.0	490
	2 1/4, 3/8	7	V X 2 5 2	26.0	1.08	0.15		490
3	1/4, 3/8	5	VX262	18.0	0.75	0.8		620
		8	V A 202	38.0	1.58	0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 60 Note)	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

#### Internal Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm <sup>3</sup> /min or less

#### **External Leakage**

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm <sup>3</sup> /min or less

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.

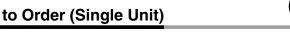


<sup>•</sup> Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.

# Direct Operated 2 Port Solenoid Valve Series VX21/22/23

# **( ( RoHS**)

#### **How to Order (Single Unit)**





**Common Specifications** 

Seal material NBR Coil insulation type Class B Thread type Rc

**♦** Coil size/Valve type

Size	Symbol	Valve type
Size 1	1	N.C.
Size i	4	N.O.
		,

	Body	/ material/l	Port size/C	Prifice diameter
	Symbol	Body material	Port size	Orifice diameter
	Α			2
	В		1/8	3
	С	C37		5
	D			2
	E		1/4	3
	F			5
	Н	Stainless steel		2
	J		1/8	3
`\	K			5
\	L			2
\	М		1/4	3
į	N			5
				·

2

Water

	2	N.C.		Α	Α	1/4	4
Size 2		N.C.		В	C37	1/4	7
3126 2	5	N.O.		D	037	3/8	4
	3	N.O.		Е		3/6	7
			<i>\</i>	Н		1/4	4
			Ì	J Stainless	1/4	7	
			\ <u>\</u>	L	steel	3/8	4
			/	М		3/0	7

G

н

J

K

L

М

Ν Р Stainless steel

Size 3	N.C.
	N.O.

	D			2
	Ε		1/4	3
	F			5
	Н			2
	J		1/8	3
,	K	Stainless		5
	L	steel		2
	M		1/4	3
į	N			5
	_			
	Α	C37	1/4	4
	В		•, •	7
	D		3/8	4
	Е		3/0	7
	Η	Stainless	1/4	4
	J		1/4	7
	L	steel	3/8	4
À	М		3/6	7
	_			_
	Α			5
	В		1/4	8
	С	C37		10 (N.C. only)
	D			5
	E		3/8	8
	F			10 (N.C. only)
		1		

1/2

1/4

3/8

1/2

Volt	age/l	Elect	trical	entry	

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	With surge voltage
D	200 VAC	suppressor
Е	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	/With surge voltage
J	110 VAC	suppressor
K	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
N	100 VAC	With surge voltage
Р	110 VAC	suppressor
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	With surge voltage
U	110 VAC	suppressor
٧	200 VAC	
W	230 VAC	
Y	24 VDC	Faston terminal
Z		Other voltages

For special options, refer to pages 21 to 23

10 (N.C. only)

5

8

10 (N.C. only)

5

8 10 (N.C. only)

10 (N.C. only)

ror special options, rele	i to pages 21 to 23.	
Special voltage	24 VAC	
	48 VAC	
	220 VAC	
	240 VAC	
	12 VDC	
DIN terminal with light		
Conduit terminal with light		
Without DIN connector		

Applicable to deionized water (Seal material: FKM)
Seal material: EPDM
Oil-free
G thread
NPT thread
With bracket
Mounting holes on the bottom side of the body
Special electrical entry direction

Dimensions → Pages 30, 31 (Single unit)





For Air

For Water

For Oil

For Steam



\* This valve can also be used with air or water. (Refer to the valve specifications for air or water.)

#### -<u>^</u>When the fluid is oil.

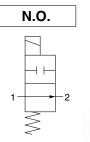
The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

#### **Model/Valve Specifications**

# N.C.

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### Symbol





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

	.,							
0:	Ci-a Port si-a Orifice diameter		NAI - I	Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)
Size Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential (MPa)	(MPa)	(g)	
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX213	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX223	15.0	0.63	1		460
	2 1/4, 3/8	7	VAZZS	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX233	38.0	1.58	0.3		580
3		10	V A 2 3 3	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

#### **Normally Open (N.O.)**

	iterinany open (inely								
6: 5		Orifice diameter (mmø)	Orifice diameter		Flow-rate ch	aracteristics	Maximum operating pressure differential (MPa)	Max. system pressure (MPa)	Weight Note)
Size Port size	Model		AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	(g)				
		2		5.5	0.23	0.9		320	
1	1/8, 1/4	3	VX243	10.0	0.42	0.45		320	
	5		15.0	0.63	0.2		320		
2	1/4, 3/8	4	VX253	15.0	0.63	0.8	1.0	490	
2 1/4, 3/8	7	V A 253	26.0	1.08	0.15		490		
3	2 4/4 0/0	5	VX263	18.0	0.75	0.8		620	
<b>3</b> 1/4, 3/8	1/4, 3/8	8	V A 203	38.0	1.58	0.3		620	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature	e (°C)	Ambient temperature (°C)
-5 Note) to 60	)	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

#### **External Leakage**

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20°C.



<sup>•</sup> Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.

# Direct Operated 2 Port Solenoid Valve Series VX21/22/23



#### **How to Order**





VX2 Fluid 3 Oil

**Common Specifications** 

FKM Seal material Coil insulation type Class B Thread type

Coil size/Valve type

**■** Body material/Port size/Orifice diameter

Size	Symbol	Valve type
Cino 1	1	N.C.
Size 1	4	N.O.

		····ato···ai,		Jimoo alamote
	Symbol	Body material	Port size	Orifice diameter
	Α	C37		2
	В		1/8	3
	С			5
	D		1/4	2
	Е			3
	F			5
	Н			2
	J		1/8	3
	K	Stainless		5
	L	steel		2
`	М		1/4	3
į	N			5
	_			

Size 2	2	N.C.		Α	C37	1/4	4
		IV.C.		В		1/4	7
	5	N.O.		D		3/8	4
		IN.O.		Е		3/0	7
			<i>\</i>	Н		1/4	4
			Ì	J	Stainless	1/4	7
			\ \	L	steel	3/8	4
			/	М		3/0	7

Sizo 2	3	N.C.
Size 3	6	N.O.

Α			5
В		1/4	8
С			10 (N.C. only)
D	C37		5
E		3/8	8
F			10 (N.C. only)
G		1/2	10 (N.C. only)
Н			5
J		1/4	8
K	04-1-1		10 (N.C. only)
L	Stainless steel		5
M		3/8	8
N			10 (N.C. only)
P		1/2	10 (N.C. only)

Symbol	Voltage	Electrical entry		
A	24 VDC	Grommet		
В	100 VAC	Grommet		
С	110 VAC	With surge voltage		
D	200 VAC	suppressor		
E	230 VAC			
F	24 VDC			
G	24 VDC	DIN terminal		
Н	100 VAC	With surge voltage		
J	110 VAC	suppressor		
K	200 VAC			
L	230 VAC			
М	24 VDC	Conduit terminal		
N	100 VAC	With surge voltage		
Р	110 VAC	\suppressor / \suppressor \		
Q	200 VAC			
R	230 VAC			
S	24 VDC	Conduit		
Т	100 VAC	With surge voltage		
U	110 VAC	suppressor		
V	200 VAC			
W	230 VAC			
Y	24 VDC	Faston terminal		
Z	Other voltages			

Toi special options, refer to pages 21 to 23.						
	24 VAC					
	48 VAC					
Special voltage	220 VAC					
	240 VAC					
	12 VDC					
DIN terminal with light						
Conduit terminal with light						

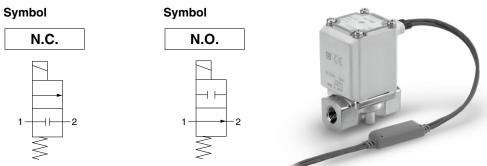
Without DIN connector
Oil-free
- · · · · · · · ·
G thread
NPT thread
With bracket
Mounting holes on the bottom side of the body
Special electrical entry direction

Dimensions → Pages 30, 31 (Single unit)



\* This valve can also be used with air, water, oil or heated water. (Refer to the valve specifications for air, water or oil.)

#### **Model/Valve Specifications**



When the valve is closed, flow is blocked from port 1 to port 2.

However, if the pressure in port 2 is higher than port 1,

the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

	<del>.,</del> ,	,						
Size	Port size	Orifice diameter	Madal	Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)
Size Port size		(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential (MPa)	(MPa)	(g)
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX215	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4/4 0/0	VX225	15.0	0.63	1		460
	1/4, 3/6	7	VAZZJ	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8 8 10 VX	8	VX235	38.0	1.58	0.3		580
3		V A 2 3 3	53.0	2.21	0.1		580	
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

0:	Orifice diameter		Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)	
Size Port size		(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential (MPa)	(MPa)	(g)
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX245	10.0	0.42	0.45		320
		5		15.0	0.63	0.2		320
2	1/4, 3/8	4	VX255	15.0	0.63	0.8	1.0	490
	1/4, 3/6	7	V A 2 3 3	26.0	1.08	0.15		490
2	1/4 2/9	5	VX265	18.0	0.75	0.8		620
<b>3</b> 1/4, 3/8	1/4, 3/6	8	V A 205	38.0	1.58	0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

#### **Fluid and Ambient Temperature**

Fluid temperature (°C)	Ambient temperature (°C)
Steam: 183 or less	-20 to 60
Heated water: 99 or less	-20 10 60

#### Valve Leakage Rate

#### Internal Leakage

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm <sup>3</sup> /min or less
Heated water	FRIVITOL HIGH TEMPERATURE	0.1 cm <sup>3</sup> /min or less

#### **External Leakage**

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm <sup>3</sup> /min or less
Heated water	FRIVITOI HIGH TEHIPERATURE	0.1 cm <sup>3</sup> /min or less



Common Specifications				
Seal material FKM for high temperature				
Coil insulation type	Class H			

Rc

VX2 5 Steam \* Can be used with heated water

Coil size/Valve type

Con Size/Valve type							
Size	Symbol	Valve type					
Size 1	1	N.C.					
Size i	4	N.O.					
		•	```				

	Body material/Port size/Orifice diameter								
	Symbol	Body material	Port size	Orifice diameter					
	Α			2					
	В		1/8	3					
	C	C37		5					
	D		1/4	2					
	Е			3					
	F			5					
	Η			2					
	7		1/8	3					
	K	Stainless		5					
\	٦	steel		2					
`	М		1/4	3					
Ì	N			5					

	2	N.C.		Α		1/4	4
Size 2		IV.C.		В	C37	1/4	7
Size z	_	N.O.	D	037	3/8	4	
	5	N.O.		Е		3/6	7
			/	Н		1/4	4
			Ì	J	Stainless	1/4	7
			_ \	L	steel	3/8	4
			Ì	М		3/6	7

Size 3	3	N.C.
	6	N.O.

IVI			1
Α			5
В		1/4	8
С			10 (Only N.C.)
D	C37		5
Е		3/8	8
F			10 (Only N.C.)
G		1/2	10 (Only N.C.)
Н			5
J		1/4	8
K			10 (Only N.C.)
L	Stainless steel		5
М		3/8	8
N			10 (Only N.C.)
Р		1/2	10 (Only N.C.)

● Voltage/Electrical entry

Thread type

Symbol	Voltage	Electrical entry Note 3)	
A	24 VDC	Grommet	
В	100 VAC	Grommet	
С	110 VAC	With surge voltage	
D	200 VAC	\suppressor/	
E	230 VAC		
G	24 VDC	DIN terminal	
Н	100 VAC	With surge voltage suppressor Note 1) 2)	
J	110 VAC		
K	200 VAC		
L	230 VAC		
N	100 VAC	Conduit terminal /With surge \	
Р	110 VAC	voltage	
Q	200 VAC	\suppressor/	
R	230 VAC		
Т	100 VAC	Conduit /With surge \	
U	110 VAC	voltage	
V	200 VAC	\suppressor/	
W	230 VAC		
Z	Other voltages		

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier. Full-wave rectifier is built on the DIN connector side. Refer to page 34 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

Note 3) Faston terminal is not available.

#### For special options, refer to pages 21 to 23

i to pages 21 to 25.			
24 VAC			
48 VAC			
220 VAC			
240 VAC			
Conduit terminal with light			
Seal material: EPDM			
Oil-free			
G thread			
NPT thread			
With bracket			
Mounting holes on the bottom side of the body			
Special electrical entry direction			

Dimensions → Page 32 (Single unit)

# **Special Options**

**Electrical Options** (Special voltage, With light, Without DIN connector)

Enter standard product number.

**♦** Electrical option

Electrical specification/Voltage/Electrical entry

				Voltage/Electrical criting
Specification	Symbol	Class H*	Voltage	Electrical entry
	1A		48 VAC	
	1B		220 VAC	Grommet
	1C		240 VAC	(With surge voltage suppressor)
	1U	•	24 VAC	
	1D	_	12 VDC	Grommet
	1E		12 VDC	Grommet
			12 VDC	(With surge voltage suppressor)
	1F	•	48 VAC	
d)	1G	•	220 VAC	DIN terminal
age	1H	•	240 VAC	(With surge voltage suppressor)
ļ ģ	1V	•	24 VAC	(vviiii surge voitage suppressor)
<u> </u>	1J	_	12 VDC	
Special voltage	1K	•	48 VAC	
96	1L	•	220 VAC	Conduit terminal
0,	1M	•	240 VAC	(With surge voltage suppressor)
	1W	•	24 VAC	(with surge voltage supplessor)
	1N	_	12 VDC	
	1P		48 VAC	
	1Q	•	220 VAC	Conduit
	1R	•	240 VAC	(With surge voltage suppressor)
	1Y	•	24 VAC	(*************************************
	1S	_	12 VDC	
	1T	_	12 VDC	Faston terminal

	2A		24 VDC	
	2B		100 VAC	
	2C	•	110 VAC	
	2D	•	200 VAC	
	2E	•	230 VAC	DIN terminal
	2F	•	48 VAC	(With surge voltage suppressor)
	2G	•	220 VAC	1
	2H	•	240 VAC	
ξ	2V	•	24 VAC	
With light	2J	_	12 VDC	
들	2K	_	24 VDC	
>	2L	•	100 VAC	
	2M	•	110 VAC	
	2N	•	200 VAC	
	2P	•	230 VAC	Conduit terminal
	2Q	•	48 VAC	(With surge voltage suppressor)
	2R	•	220 VAC	
	2S	•	240 VAC	
	2W	•	24 VAC	
	2T	_	12 VDC	

Without DIN connector	3A	_	24 VDC	
	3B	_	100 VAC	
) ec	3C	_	110 VAC	
ou.	3D	_	200 VAC	
Ö	3E	_	230 VAC	DIN terminal
	3F	_	48 VAC	(With surge voltage suppressor)
불	3G	_	220 VAC	
은	3H	_	240 VAC	
N N	3V	_	24 VAC	
	<b>3J</b>	_	12 VDC	

\* Options marked with ● are available for Class "H" coil. Applicable for all when the coil insulation class is Class "B".

#### **Other Options**

Low concentration ozone resistant and applicable to deionized water

Oil-free

Port thread

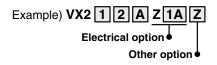
Enter standard product number.

Other option Low concentration ozone resistant and applicable to deionized water/ Oil-free/Port thread

Symbol	Low concentration ozone resistant and applicable to deionized water*1 (Seal material: FKM)	Oil-free	Port thread
Nil	_	_	Rc, One-touch fitting*2
Α			G
В	<del></del>		NPT
С	0	_	Rc, One-touch fitting*2
D			G
E	<del>-</del>		NPT
F			G
G	0		NPT
Н			Rc, One-touch fitting*2
K	0	0	G
L			NPT
Z	<u>-</u>	0	Rc, One-touch fitting*2

- \*1 Applicable to air (VX2□0) and water (VX2□2).
- \*2 When the body is resin, One-touch fittings are equipped.

\* Enter symbols in the order below when ordering a combination of electrical option, other option, etc.



Specifications

For Water

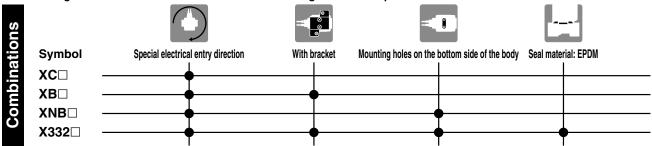
For Oil

For Steam

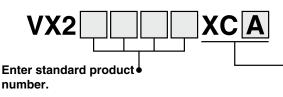
Dimensions Construction

# Installation Options (Mounting Option/Special Electrical Entry Direction)

The following shows combinations that can be selected using installation options.



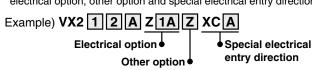




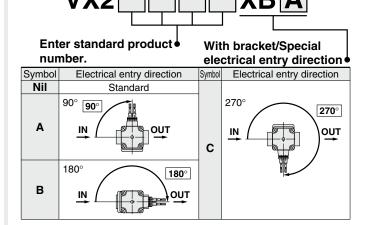
Special electrical entry direction

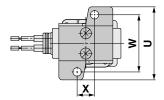
	Special	electrical entry direction ●		
Cumbal	Electrical er	ntry direction		
Symbol	Single unit	Manifold		
A	90° 90° OUT	90° Individual port		
В	180° 180° OUT	180°		
С	270° OUT	270° Individual port		

\* Enter symbols in the order below when ordering a combination of electrical option, other option and special electrical entry direction.









				(mm)
Size	Port size	U	W	Х
1	1/8, 1/4	46	36	11
2	1/4, 3/8	56	46	13
3	1/4, 3/8	56	46	13
3	1/2	_		_

- \*1 Bracket is attached as standard with the resin body, so there are no XB settings.
- \*2 When the orifice is ø8, ø10, and the body port size is 1/4 or 3/8, use a foot type bracket. (The L-bracket of the old VX series is not compatible.) If the body port size is 1/2, there are no XB settings. (Refer to the following.)
- \*3 On the bottom side of the standard body, there is no female thread for mounting a bracket. Please be careful because the bracket cannot be retrofit.
- \*4 Bracket is packed in the same container as the main body.

Bracket Interchangeable with an Old Type

Diaci	Bracket interchangeable with an Old Type					
Size	Port size	Orifice diameter (mmø)	Bracket interchangeable with an old type			
		2	<ul><li>(Interchangeable)</li></ul>			
1	1/8, 1/4	3	<ul><li>(Interchangeable)</li></ul>			
	5	5	<ul><li>(Interchangeable)</li></ul>			
2	1/1 0/0	4	<ul><li>(Interchangeable)</li></ul>			
	1/4, 3/8	7	<ul><li>(Interchangeable)</li></ul>			
		5	<ul><li>(Interchangeable)</li></ul>			
9	1/4, 3/8	8	× (Not interchangeable)*2			
3		10	× (Not interchangeable)*2			
	1/2	10	— (Not available)*2			

\* Enter symbols in the order below when ordering a combination of electrical option, other option and with bracket.

Example) VX2 1 2 A Z 1A Z XB A

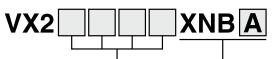
Electrical option •
Other option •

With bracket/Special electrical entry direction

#### **Installation Options** (Mounting Option/Special Electrical Entry Direction)



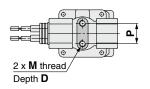
Mounting Holes on the Bottom Side of the Body/ **Special Electrical Entry Direction** 



Enter standard product number.

> Mounting holes on the bottom side of the body/ Special electrical entry direction

Symbol	Electrical entry direction	Symbol	Electrical entry direction
Nil	Standard		
A	90° 90° OUT	С	270° 270° OUT
В	180° 180° OUT		111



					(mm)
5	Size	Port size	M	D	Р
	1	1/8, 1/4	M4	6	12.8
	2	1/4, 3/8	M5	8	19
	3	1/4, 3/8	M5	8	19
	3	1/2	M5	8	23

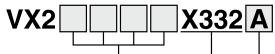
Note) Resin body is not available.

\* Enter symbols in the order below when ordering a combination of electrical option, other option and mounting holes on the bottom side of the body.



Electrical option Other option Mounting holes on the bottom side of the body/ Special electrical entry direction

Seal Material: EPDM/With Bracket/ Mounting Holes on the Bottom Side of the Body/ Special Electrical Entry Direction

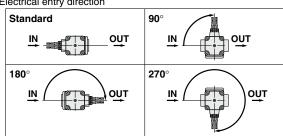


Seal material: number. **EPDM** 

With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction

	•	•		
Cumbal	Specifications			
Symbol	Electrical entry direction	Bracket		
Nil	IN side (Standard)			
Α	90°	None		
В	180°	None		
С	270°			
D	IN side (Standard)			
Е	90°	With bracket*1		
F	180°	VIIII DIACKEL		
G	270°			
Н	IN side (Standard)			
J	90°	Mounting holes on the		
K	180°	bottom side of the body*1		
L	270°			

- \*1 Resin body is not available.
- \*2 "Other Options", which can be combined, are A, B, D, E, Z.
- \*3 Electrical entry direction



\* Enter symbols in the order below when ordering a combination of electrical option, other option, seal material: EPDM, with bracket, mounting holes on the bottom side of the body and special electrical entry direction.

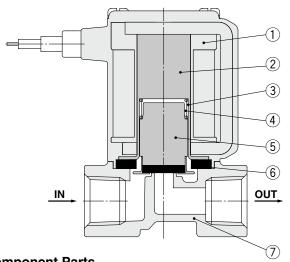


Electrical option Other option Seal material: EPDM/ With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction

#### **Construction/Single Unit**

Normally Closed (N.C.)

Body material: Aluminum, C37, Stainless steel

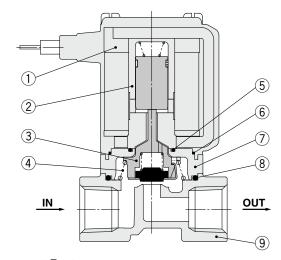


**Component Parts** 

No.	Description	Material							
1	Solenoid coil	Cu + Fe + Resin							
2	Core	Fe							
3	Tube	Stainless steel							
4	Spring	Stainless steel							
5	Armature assembly	NBR, FKM, Stainless steel							
6	Seal	NBR, FKM							
7	Body	Aluminum, C37, Stainless steel							

#### Normally Open (N.O.)

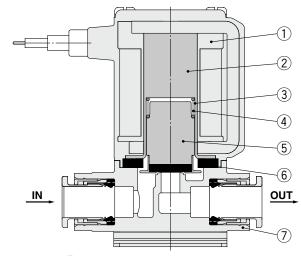
Body material: Aluminum, C37, Stainless steel



#### **Component Parts**

•••	ipononi i arto							
No.	Description	Material						
1	Solenoid coil	Cu + Fe + Resin						
2	Sleeve assembly	Stainless steel, Resin (PPS)						
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM						
4	Spring	Stainless steel						
5	O-ring A	NBR, FKM						
6	O-ring B	NBR, FKM						
7	Adapter	Resin (PPS)						
8	O-ring C	NBR, FKM						
9	Body	Aluminum, C37, Stainless steel						

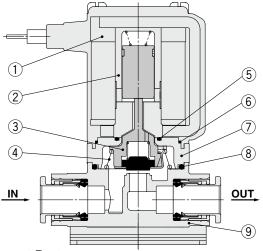
#### **Body material: Resin**



**Component Parts** 

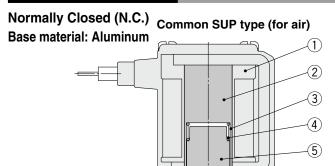
No.	Description	Material						
1	Solenoid coil	Cu + Fe + Resin						
2	Core	Fe						
3	Tube	Stainless steel						
4	Spring	Stainless steel						
5	Armature assembly	NBR, FKM, Stainless steel						
6	Seal	NBR, FKM						
7	Body	Resin (PBT)						

#### **Body material: Resin**



**Component Parts** 

OUI	ipoliciit i arts							
No.	Description	Material						
1	Solenoid coil	Cu + Fe + Resin						
2	Sleeve assembly	Stainless steel, Resin (PPS)						
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM						
4	Spring	Stainless steel						
5	O-ring A	NBR, FKM						
6	O-ring B	NBR, FKM						
7	Adapter	Resin (PPS)						
8	O-ring C	NBR, FKM						
9	Body	Resin (PBT)						



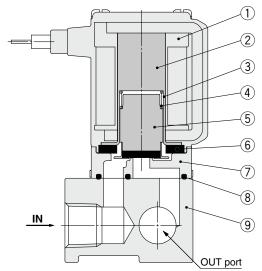
6

(8)

9

IN port

#### Individual SUP type (for medium vacuum)



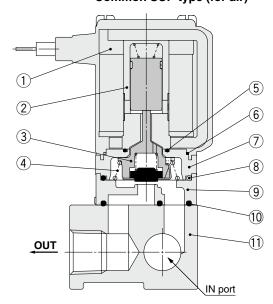
**Component Parts** 

OUT

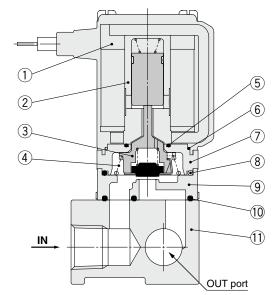
No.	Description	Material						
1	Solenoid coil	Cu + Fe + Resin						
2	Core	Fe						
3	Tube	Stainless steel						
4	Spring	Stainless steel						
5	Armature assembly	NBR, FKM, Stainless steel						
6	Seal	NBR, FKM						
7	Body	Resin (PPS)						
8	Gasket	NBR, FKM						
9	Base	Aluminum						

#### Normally Open (N.O.)

Base material: Aluminum Common SUP type (for air)



#### Individual SUP type (for medium vacuum)



#### **Component Parts**

No.	Description	Material							
1	Solenoid coil	Cu + Fe + Resin							
2	Sleeve assembly	Stainless steel, Resin (PPS)							
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM							
4	Spring	Stainless steel							
5	O-ring A	NBR, FKM							
6	O-ring B	NBR, FKM							

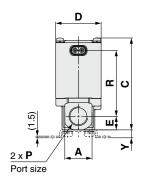
No.	Description	Material
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM
9	Body	Resin (PPS)
10	Gasket	NBR, FKM
11	Base	Aluminum

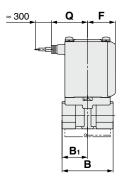


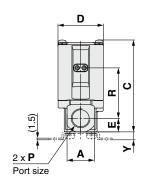
#### **Dimensions/Body Material: Aluminum**

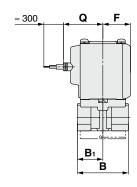
#### Grommet

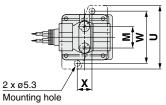
#### **Grommet (with surge voltage suppressor)**

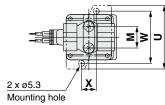






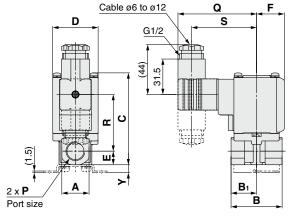


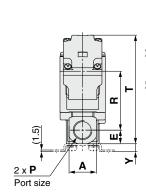


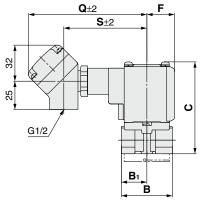


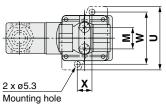
#### **DIN terminal**

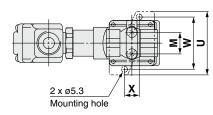
**Conduit terminal** 











													(mm)
Size	Port size P	A	В	B <sub>1</sub>	С	D	_	F	Mounting bracket dimensions				
Size			В						M	U	W	X	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7
	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_

			Electrical entry													
Size Por	Port size <b>P</b>	(	Grommet	Grommet (with surge voltage suppressor)			DIN terminal		Conduit terminal							
		Q	R	Q	R	Q	R	S	Q	R	S	Т				
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)				
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	91 (99)				
3	1/4, 3/8	32	58 (66)	35	44.5 (52.5)	69.5	50 (58)	57.5	104.5	52 (60)	73.5	96 (104)				
3	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	101.5				

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.



Specifications

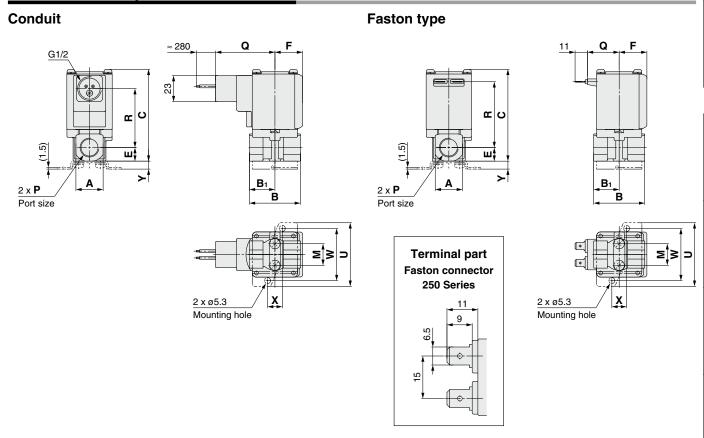
For Air

For Water

For Oil

For Steam

#### **Dimensions/Body Material: Aluminum**



													(mm)
Size	Port size	Α	В	B <sub>1</sub>	•	D	Е		М	ounting l	oracket c	limensior	าร
Size	Р	Α	В	D1	C				M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7
3	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_

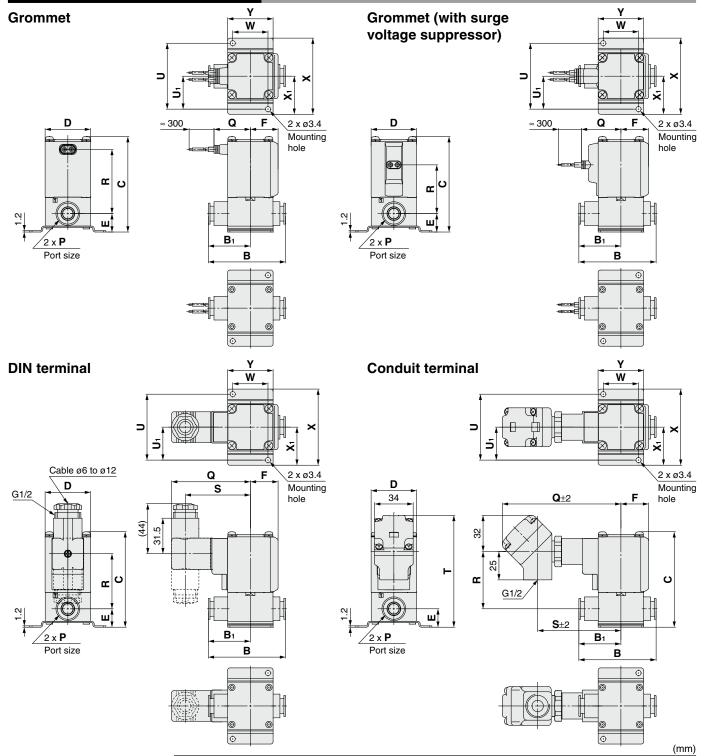
	5	Electrical entry								
Size	Port size		Conduit	Faston type						
		Q	R	Q	R					
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)					
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)					
3	1/4, 3/8	52.5	52 (60)	28	58 (66)					
	1/2	52.5	55	28	61					

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.





#### **Dimensions/Body Material: Resin**



For information on handling One-touch fittings and appropriate tubing, refer to page 46 and KQ2 series One-touch fittings in Best Pneumatics No. 6.

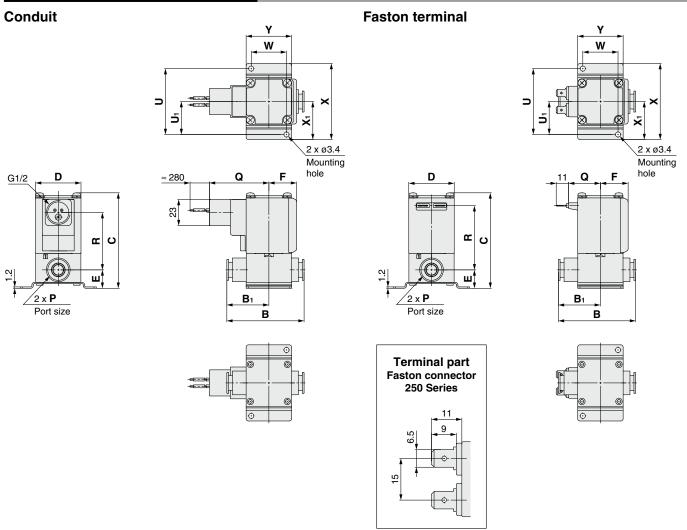
The KQ2 series information can be downloaded from the following SMC website, http://www.smcworld.com

Size	One-touch	В	B₁		D E	_	_	Mounting bracket dimensions						
Size	fitting <b>P</b>	В	ום			Г	U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ		
1	ø6, ø8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30	
2	ø8, ø10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35	
3	ø10, ø12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40	

						Е	lectrical enti	ry						
Size	One-touch fitting <b>P</b>	Grommet			Grommet (with surge voltage suppressor)		DIN termina	I	Conduit terminal					
		Q	R	Q	R	Q	R	S	Q	R	S	T		
1	ø6, ø8	27	42.5 (48)	30	29 (34.5)	64.5	34.5 (40)	52.5	99.5	36.5 (42)	68.5	81.5 (87)		
2	ø8, ø10	29.5	51 (59)	32.5	37 (45)	67	43 (50.5)	55	102	45 (52.5)	71	91.5 (99.5)		
3	ø10, ø12	32	- (,		43 (51)	69.5	48.5 (56.5)	57.5	104.5	50.5 (58.5)	73.5	98.5 (106.5)		

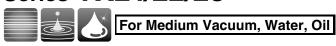
<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.





( ): Denotes the Norma	ally Open (N.C	).) dimensions.
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																	(11111)
	One-touch								Mountin	a bracl	kat dim	ensions	,		Electric	al entry	1
Size		В	B <sub>1</sub>	С	D	E	F		viouritii	ig braci	Ket uiiii	CHOIOTIC	,	(	Conduit	Fas	ston terminal
	fitting <b>P</b>							U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ	Q	R	Q	R
1	ø6, ø8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30	47.5	36.5 (42)	23	42.5 (48)
2	ø8, ø10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35	50	45 (52.5)	25.5	51 (59)
3	ø10, ø12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40	52.5	50.5 (58.5)	28	56.5 (64.5)



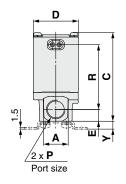
#### **Dimensions/Body Material: C37, Stainless Steel**

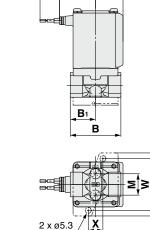
≈ **300** 

#### Grommet

#### **Grommet (with surge voltage suppressor)**

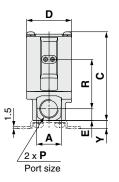
≈ **300** 

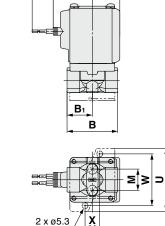




Mounting hole

Q



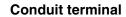


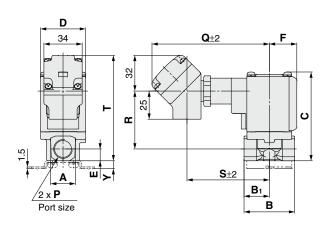
Mounting

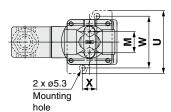
hole

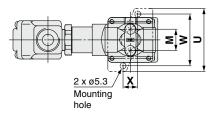
#### **DIN terminal**

# Cable ø6 to ø12 Q F S G1/2 A 2 x P Port size









													(111111)
Size	Port size		В	B <sub>1</sub>	_	_	_	_	М	ounting l	oracket o	dimensio	ns
Size	Р	A	-	<b>D</b> 1	C	D	=	-	M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_			_

							Electrical entry					
Size	Port size		Grommet		met (with surge ge suppressor)		DIN terminal			Conduit	terminal	
		Q	R	Q	R	Q	R	S	Q	R	S	Т
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	89.5 (97.5)
3	1/4, 3/8	32	57.5 (65.5)	35	44 (52)	69.5	49.5 (57.5)	57.5	104.5	51.5 (59.5)	73.5	94 (102)
3	1/2 32 61		61	35	47.5	69.5	53	57.5	104.5	55	73.5	100.5

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

Specifications

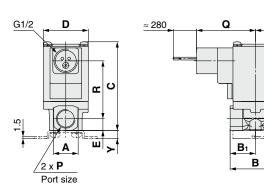
For Air

For Water

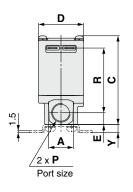
For Oil

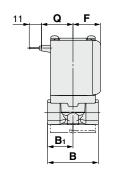
#### **Dimensions/Body Material: C37, Stainless Steel**

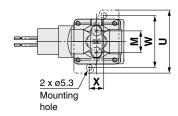
#### Conduit

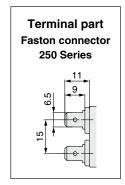


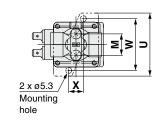
#### **Faston terminal**











For Steam

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													(mm)
Size	Port size		_	B <sub>1</sub> C D E					М	ounting I	bracket c	dimensio	ns
Size	P	A	В	<b>D</b> 1	C	ן ט	=	_ F	M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
3	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
<u> </u>	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

	Dowt size		Electric	al entry	
Size	Port size		Conduit	Fas	ston terminal
	•	Q	R	Q	R
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)
3	1/4, 3/8	52.5	51.5 (59.5)	28	57.5 (65.5)
	1/2	52.5	55	28	61

( ): Denotes the Normally Open (N.O.) dimensions.

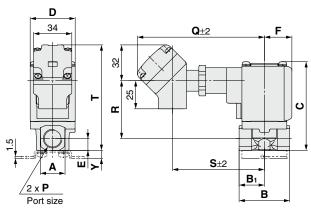


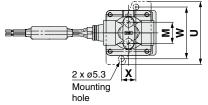


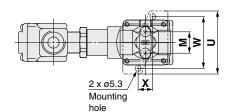
#### **Dimensions/Body Material: C37, Stainless Steel**

# 

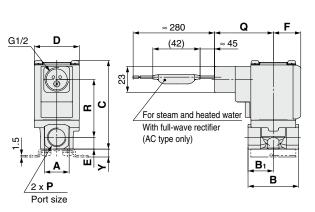
#### **Conduit terminal**



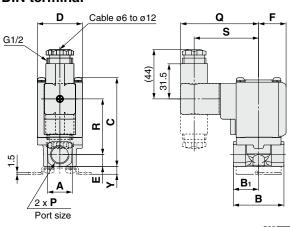


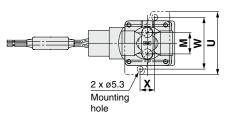


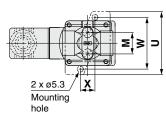
#### Conduit



#### **DIN terminal**







													(mm)
Size	Port size	_	В	B <sub>1</sub>	_	D	_	_		Mounting	bracket di	imensions	
Size	P	A	P	<b>D</b> 1		U		F	M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

	5						Electrical entry								
Size	Port size		Grommet		Conduit	terminal			Conduit		DIN terminal				
	P	Q	R	Q	R	S	T	Q	R	Q	R	S			
1	1/8, 1/4	27	42 (47.5)	108	36 (41.5)	77	77 (83)	47.5	36 (41.5)	64.5	34 (39.5)	52.5			
2	1/4, 3/8	29.5	53.5 (61.5)	110.5	47 (55)	79.5	89.5 (97.5)	50	47 (55)	67	45 (53)	55			
2	1/4, 3/8	32	57.5 (65.5)	113	51.5 (59.5)	82	94 (102)	52.5	51.5 (59.5)	69.5	49.5 (57.5)	57.5			
	1/2	32	61	113	55	82	100.5	52.5	55	69.5	53	57.5			

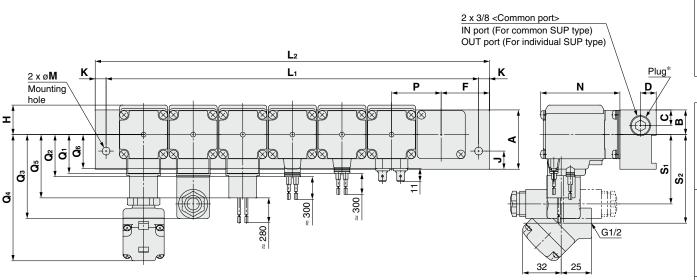
<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

Faston terminal is not available for valves for steam and heated water.

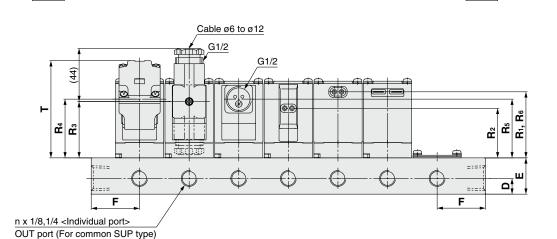


U side

#### **Dimensions/Manifold/Base Material: Aluminum**



\* D side port does not have a plug.



Stations)---(1)------(2)------(3)------(5)------(6)------(7)

										(mm)
C:	Dimensione				n	(station	ıs)			
Size	Dimensions	2	3	4	5	6	7	8	9	10
- 1	L <sub>1</sub>	86	122	158	194	230	266	302	338	374
1	L <sub>2</sub>	100	136	172	208	244	280	316	352	388
2	L <sub>1</sub>	90	126	162	198	234	270	306	342	378
2	L <sub>2</sub>	108	144	180	216	252	288	324	360	396
3	L <sub>1</sub>	103	144	185	226	267	308	349	390	431
3	L <sub>2</sub>	121	162	203	244	285	326	367	408	449

Size	Α	В	С	D	E	F	Н	J	K	M	N	P
1	38	15.5	10.5	11	25	32	20	12	7	6.5	50.5 (56.5)	36
2	49	18	13	13	30	36	22	15	9	8.5	60.5 (68.5)	36
3	49	20.5	13	13	30	40	24.5	15	9	8.5	65.5 (73.5)	41

Size	(¬rommet		Grommet (With surge voltage suppressor)		DIN terminal*		Conduit terminal			Conduit		Faston terminal			
	Q <sub>1</sub>	R <sub>1</sub>	Q <sub>2</sub>	R <sub>2</sub>	Qз	Rз	S <sub>1</sub>	Q <sub>4</sub>	R4	S <sub>2</sub>	Т	<b>Q</b> 5	R <sub>5</sub>	Q <sub>6</sub>	R <sub>6</sub>
1	27	40.5 (46.5)	30	27 (33)	64.5	32.5 (38.5)	52.5	99.5	34.5 (40.5)	68.5	66.5 (72)	47.5	34.5 (40.5)	23	40.5 (46.5)
2	29.5	49.5 (57.5)	32.5	36 (44)	67	41.5 (49.5)	55	102	43.5 (51.5)	71	75.5 (83.5)	50	43.5 (51.5)	25.5	49.5 (57.5)
3	32	54.5 (63)	35	41 (49)	69.5	46.5 (54.5)	57.5	104.5	48.5 (56.5)	73.5	80.5 (89.5)	52.5	48.5 (56.5)	28	54.5 (63)

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

D side

IN port (For individual SUP type)

<sup>\*</sup> When using a DIN terminal that faces downward, be careful of interference in the electrical wires and piping.



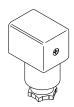




#### For Air, Medium Vacuum, Water, Oil and Steam

#### **Replacement Parts**

#### • DIN Connector Part No.



#### <For Class B Coil>

Electrical option	Rated voltage	Connector part no.			
	24 VDC				
	12 VDC				
	100 VAC				
	110 VAC				
None	200 VAC	C18312G6GCU			
inone	220 VAC	C10312G0GC0			
	230 VAC				
	240 VAC				
	24 VAC				
	48 VAC				
	24 VDC	GDM2A-L5			
	12 VDC	GDM2A-L6			
	100 VAC	GDM2A-L1			
	110 VAC	GDM2A-L1			
\A/:+b  :-ab+	200 VAC	GDM2A-L2			
With light	220 VAC	GDM2A-L2			
	230 VAC	GDM2A-L2			
	240 VAC	GDM2A-L2			
	24 VAC	GDM2A-L5			
	48 VAC	GDM2A-L15			

#### <For Class H Coil>

Electrical option	Rated voltage	Connector part no.		
	24 VDC	GDM2A-G-S5		
	100 VAC			
	110 VAC			
	200 VAC			
None	220 VAC	GDM2A-R		
	230 VAC	GDIVIZA-N		
	240 VAC			
	24 VAC			
	48 VAC			
	24 VDC	GDM2A-G-Z5		
	100 VAC	GDM2A-R-L1		
	110 VAC	GDM2A-R-L1		
	200 VAC	GDM2A-R-L2		
With light	220 VAC	GDM2A-R-L2		
	230 VAC	GDM2A-R-L2		
	240 VAC	GDM2A-R-L2		
	24 VAC	GDM2A-R-L5		
	48 VAC	GDM2A-R-L5		

<sup>\*</sup> Select an appropriate DIN connector suitable for the coil insulation type.

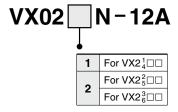
Gasket Part No. for DIN Connector

VCW20-1-29-1 (For Class B Coil) VCW20-1-29-1-F (For Class H Coil)

 Lead Wire Assembly for Faston Terminal (Set of 2 pcs.)

VX021S-1-16FB

• Bracket Assembly Part No. (for Metal Body)



- \* 2 mounting screws are shipped together with the bracket assembly.
- \* On the bottom side of the standard body, there is no female thread for mounting a bracket. Please select XNB□.

# **Glossary of Terms**

#### **Pressure Terminology**

#### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

#### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

#### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential of the solenoid valve portion must not exceed the maximum operating pressure differential.]

#### 4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. [value under the prescribed conditions]

#### **Electrical Terminology**

#### 1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, W = V·A·cos  $\theta$ .

For DC,  $W = V \cdot A$ .

Note)  $\cos \theta$  shows power factor.  $\cos \theta \approx 0.9$ 

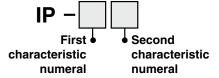
#### 2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

#### 3. Degree of protection

A degree defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



#### ●First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mmø and greater
2	Protected against solid foreign objects of 12 mmø and greater
3	Protected against solid foreign objects of 2.5 mmø and greater
4	Protected against solid foreign objects of 1.0 mmø and greater
5	Dust-protected
6	Dust-tight Dust-tight

#### **Electrical Terminology**

#### Second Characteristics:

Degrees of protection against water

_		• •				
	0	Non-protected	_			
	1	Protected against vertically falling water drops	Dripproof type 1			
	2	Protected against vertically falling water drops when enclosure tilted up to $15^{\circ}$	Dripproof type 2			
	3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type			
	4	Protected against splashing water	Splashproof type			
	5	Protected against water jets	Water-jet-proof type			
	6	Protected against powerful water jets	Powerful water-jet-proof type			
	7	Protected against the effects of temporary immersion in water	Immersible type			
	8	Protected against the effects of continuous immersion in water	Submersible type			

#### Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### **Others**

#### 1. Material

NBR: Nitrile rubber FKM: Fluoro rubber

EPDM: Ethylene propylene rubber

#### 2. Oil-free treatment

The degreasing and washing of wetted parts

#### 3. Symbol

In the symbol (ration), when the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Faston Terminal**

- 1. Faston™ is a trademark of Tyco Electronics Corp.
- 2. For electrical connection of the Faston terminal and molded coil, please use Tyco's "Amp/Faston connector/250 Series" or the equivalent.



# **Solenoid Valve Flow-rate Characteristics** (How to indicate flow-rate characteristics)

#### 1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow-rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Pneumatic equipment	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid	Av	_	IEC60534-2-3: 1997
control equipment	_	Cv	JIS B 2005: 1995 Equipment: JIS B 8471, 8472, 8473

#### 2. Pneumatic equipment

- 2.1 Indication according to the international standards
- (1) Conformed standard
  - ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—
    - Determination of flow-rate characteristics
  - JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—
    - How to test flow-rate characteristics
- (2) Definition of flow-rate characteristics
  - The flow-rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio **b**.
  - Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow
    - condition by the product of the upstream absolute pressure and the density in a standard condition.
  - Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.
  - Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and
  - where sonic speed in a certain part of an equipment is reached.
    - Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.
  - Subsonic flow : Flow greater than the critical pressure ratio
  - Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity 65%.
    - It is stipulated by adding the "(ANR)" after the unit depicting air volume.
    - (standard reference atmosphere)
    - Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference
    - atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere
- (3) Formula for flow rate
  - It is described by the practical units as following.

When 
$$\frac{\boldsymbol{P}_{2} + 0.1}{\boldsymbol{P}_{1} + 0.1} \le \boldsymbol{b}$$
, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[ \frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{t}}}}$$
 (2)

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to be described by L (liter).  $1 \text{ dm}^3 = 1 \text{ L}$ 



# Solenoid Valve Flow-rate Characteristics Series VX21/22/23

C: Sonic conductance [dm3/(s·bar)]

b : Critical pressure ratio [—]
P<sub>1</sub> : Upstream pressure [MPa]
P<sub>2</sub> : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program."

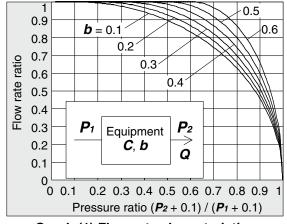
#### Example)

Obtain the air flow rate for  $P_1 = 0.4$  [MPa],  $P_2 = 0.3$  [MPa], t = 20 [°C] when a solenoid valve is performed in t = 2 [dm<sup>3</sup>/(s·bar)] and t = 0.3.

According to formula 1, the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$ 

Pressure ratio = 
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate will be 0.7 when the pressure ratio is 0.8 and  $\boldsymbol{b} = 0.3$ . Hence, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



### (4) Test method Graph (1) Flow-rate characteristics

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance  $\boldsymbol{C}$  from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find  $\boldsymbol{b}$ , then obtain the critical pressure ratio  $\boldsymbol{b}$  from that average.

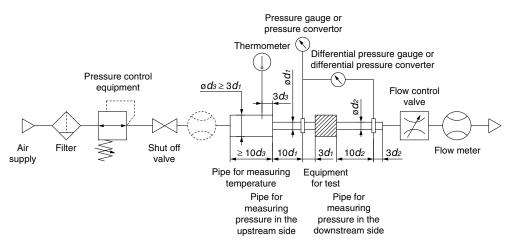


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



#### 2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

**Determination of flow rate characteristics** 

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When 
$$\frac{P_2 + 0.1}{P_1 + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 ....(3)

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$Q = 240 \times S \sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$$
 ....(4)

Conversion with sonic conductance **C**:

**S** = 5.0 x **C**.....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit are also allowed to be described by L (liter)  $1 \text{ dm}^3 = 1 \text{ L}$ 

S: Effective area [mm<sup>2</sup>]

P<sub>1</sub>: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is the unknown equipment. In the formula (2) by the sonic conductance  $\boldsymbol{C}$ , it is the same formula as when  $\boldsymbol{b} = 0.5$ .

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

 $S = 12.1 \frac{V}{t} \log_{10} \left( \frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots (6)$ Pressure switch Thermometer Solenoid Pressure control Control S: Effective area [mm<sup>2</sup>] valve equipment V: Air tank capacity [dm3] Equipment for test t : Discharging time [s] Air tank **Ps**: Pressure inside air tank Rectifier tube on the downstream side Filter Air Shut off Pressure gauge before discharging [MPa] supply or pressure convertor : Residual pressure inside air tank Timer (Clock) after discharging [MPa] Pressure recorder

Fig. (2) Test circuit based on JIS B 8390

T: Temperature inside air tank before discharging [K]

#### 2.3 Flow coefficient Cv factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P(P_2 + P_a)}{T_1}}}$$
 (7)

 $\Delta \mathbf{P}$ : Pressure drop between the static pressure tapping ports [bar]

**P**<sub>1</sub>: Pressure of the upstream tapping port [bar gauge]

 $P_2$ : Pressure of the downstream tapping port [bar gauge]:  $P_2 = P_1 - \Delta P$ 

Q : Flow rate [dm³/s standard condition]
 Pa : Atmospheric pressure [bar absolute]
 T1 : Upstream absolute temperature [K]

Test conditions are  $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{ K}, 0.07 \text{ bar} \leq \Delta P \leq 0.14 \text{ bar}.$ 

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

#### 3. Process fluid control equipment

#### (1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve Equipment standards: JIS B 8471: Solenoid valve for water JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

#### (2) Definition of flow-rate characteristics

**Av** factor: Value of the clean water flow rate represented by m<sup>3</sup>/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
 ....(8)

Av: Flow coefficient [m²]

**Q**: Flow rate [m<sup>3</sup>/s]

 $\Delta \mathbf{P}$ : Pressure difference [Pa]  $\rho$ : Fluid density [kg/m<sup>3</sup>]

#### (3) Formula of flow rate

It is described by the practical units. Also, the flow-rate characteristics are shown in Graph (2). In the case of liquid:

 $\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$  (9)

**Q**: Flow rate [L/min]

**Av**: Flow coefficient [m²]

 $\Delta P$ : Pressure difference [MPa]

**G**: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
 .....(10)

Q: Flow rate [kg/h]

**Av**: Flow coefficient [m²]

 $\Delta P$ : Pressure difference [MPa]

 $P_1$ : Upstream pressure [MPa]:  $\Delta P = P_1 - P_2$ 

P2 : Downstream pressure [MPa]



Conversion of flow coefficient:

 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$  .....(11)

Here,

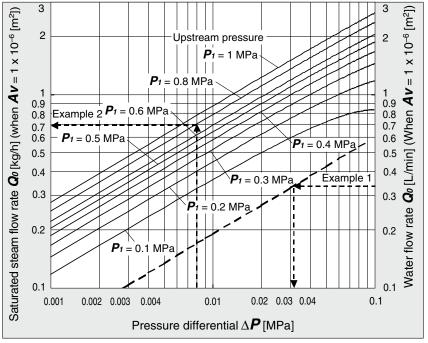
**Kv** factor : Value of the clean water flow rate represented by m³/h which runs through a valve

at 5 to 40°C, when the pressure difference is 1 bar.

Cv factor (Reference values): Figures representing the flow rate of clean water by US gal/min which runs

through a valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow-rate characteristics

#### Example 1)

Obtain the pressure difference when water 15 [L/min] runs through a solenoid valve with an  $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$  [m<sup>2</sup>]. Since  $\mathbf{Q}_0 = 15/45 = 0.33$  [L/min], according to Graph (2), if reading  $\Delta \mathbf{P}$  when  $\mathbf{Q}_0$  is 0.33, it will be 0.031 [MPa].

#### Example 2)

Obtain the saturated steam flow rate when  $P_1 = 0.8$  [MPa],  $\Delta P = 0.008$  [MPa] with a solenoid valve with an  $Av = 1.5 \times 10^{-6}$  [m<sup>2</sup>].

According to Graph (2), if reading  $\mathbf{Q}_0$  when  $\mathbf{P}_1$  is 0.8 and  $\Delta \mathbf{P}$  is 0.008, it is 0.7 [kg/h]. Hence, the flow rate  $\mathbf{Q} = 0.7 \times 1.5 = 1.05$  [kg/h].

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to  $40^{\circ}$ C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x  $10^{4}$ .

By substituting the measurement results for formula (8) to figure out Av.

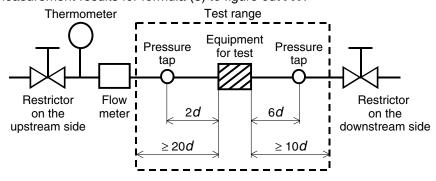


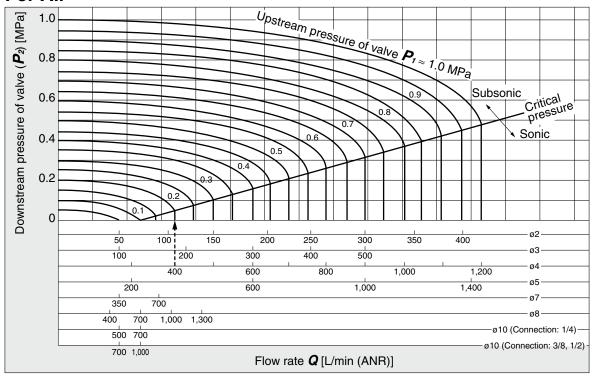
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



# Flow-rate Characteristics 1

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

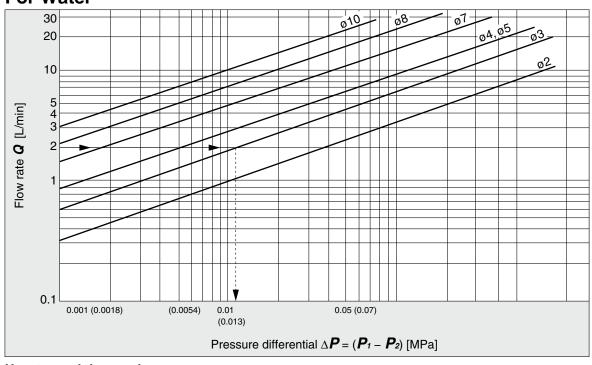
#### For Air



#### How to read the graph

The sonic range pressure to generate a flow rate of 400 L/min (ANR) is  $P_1 \approx 0.2$  MPa for a ø4 orifice and  $P_1 \approx 0.58$  MPa for a ø3 orifice.

#### For Water



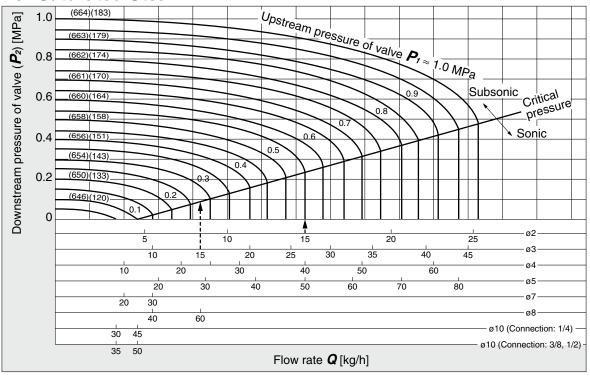
#### How to read the graph

When a water flow of 2 L/min is generated,  $\Delta P \approx 0.013$  MPa for a valve with ø3 orifice.

# Flow-rate Characteristics 2

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

#### For Saturated Steam



#### How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is  $P_1 \approx 0.55$  MPa for a ø2 orifice and  $P_1 \approx 0.28$  MPa for a ø3 orifice. The amount of potential heat varies somewhat based on the pressure  $P_1$ . At 15 kg/h, there will be approximately 9700 kcal/h of heat.



Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Design

# **⚠** Design

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- 7. When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

# **△**Warning

#### 1. Fluid

1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm²/s or less. If there is something you do not know, please contact SMC.

2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

#### Selection

# **⚠** Warning

#### 2. Fluid quality

#### <Air>

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install air filters close to the valves on the upstream side. A filtration degree of 5  $\mu$ m or less should be selected.

3) Install an aftercooler or air dryer, etc.

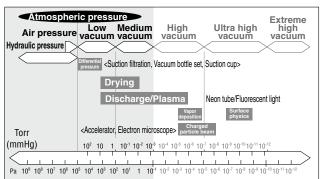
Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves. If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.5 for further details on compressed air quality.

#### <Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side.

Also, install a filter on the primary side, and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.





Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Selection

# **△** Warning

#### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

#### Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. The brass (C37) body of this product uses dezincification resistant material as a standard. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

#### <0il>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### <Steam>

The use of a steam that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve.

As a standard, the mesh count for the strainer is 100 mesh. However, the size and shape of foreign objects that occur depends on the operating environment. Check the fluid status and choose an appropriate mesh count.

The supply water to a boiler includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device, which removes these materials. Do not use operation steam which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as these can cause damage or deterioration.

#### 3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

#### 4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### Selection

# **⚠** Warning

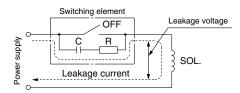
#### 5. Low temperature operation

- The valve can be used in an ambient temperature of between -20 to -10°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

# **⚠** Caution

#### 1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 5% or less of rated voltage DC coil: 2% or less of rated voltage

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### Mounting

# **⚠** Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

#### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

# Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

#### Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.





Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Mounting

# **△** Warning

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

#### 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

#### **Disassembly/Assembly Procedures**

### **∧** Caution

1. Before starting the disassembly work, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

#### Disassembly

#### <N.C.>

1) Loosen the mounting screws.

The coil assembly, seal, return spring, armature assembly and body can be removed.

#### <N.O.>

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

#### **Assembly**

#### <Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- 2) When changing the electrical entry direction, turn the coil assembly in a desired direction to mount it.
- 3) Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

#### Proper Tightening Torque (N·m)

	Toper rigitien	ing rorque (14:111)
	VX21	0.5
	VX22	7.0
ſ	VX23	0.7

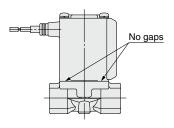


Fig.1

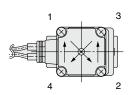


Fig.2

- \* After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- \* After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.

#### **Disassembly/Assembly Procedures**

# **♠ Caution** <N.C.> <N.O.> Mounting screw Mounting screw Coil assembly O-ring A Coil assembly O-ring B Seal Adapter Return spring Push rod assembly Armature assembly Spring O-ring C Metal body (C37 Stainless steel) Resin body





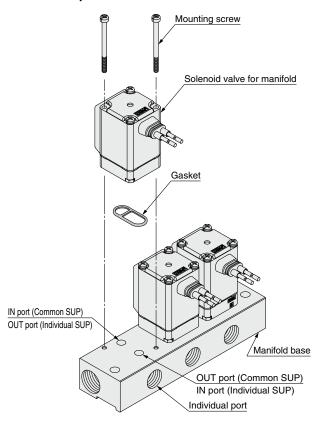
Be sure to read before handling.

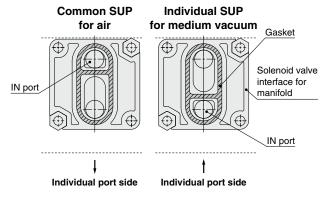
Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### **Disassembly/Assembly Procedures**

### **⚠** Caution

#### **Manifold Exploded View**





- \* Mounting orientation exists when mounting valves onto manifold base. Mount it as shown above.
- \* Take great care when special electrical entry direction (XC) is used.

#### **Piping**

# **△** Warning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

### **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Always tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

Tightening Torque for Piping

rightening rorque for riping		
Thread size	Proper tightening torque (N·m)	
Rc1/8	7 to 9	
Rc1/4	12 to 14	
Rc3/8	22 to 24	
Bc1/2	28 to 30	

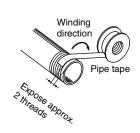
#### 4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

#### 5. Wrapping of pipe tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



 In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.



Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### **Recommended Piping Conditions**

1. When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

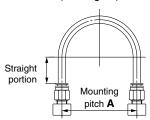


Fig. 1 Recommended piping configuration

Unit: mm

Tube	Mounting pitch A			Straight
size	Nylon tubing	Soft nylon tubing	Polyurethane tubing	portion length
ø1/8"	44 or more	29 or more	25 or more	16 or more
ø6	84 or more	39 or more	39 or more	30 or more
ø1/4"	89 or more	56 or more	57 or more	32 or more
ø8	112 or more	58 or more	52 or more	40 or more
ø10	140 or more	70 or more	69 or more	50 or more
ø12	168 or more	82 or more	88 or more	60 or more

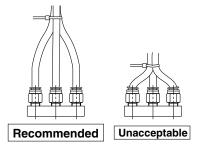


Fig. 2 Binding tubes with bands

#### Wiring

# **⚠** Warning

 Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

## **⚠** Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm<sup>2</sup> for wiring.
   Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5\%$  of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)





Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### **Operating Environment**

# **⚠** Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

#### Maintenance

# **⚠** Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

## **⚠** Caution

#### 1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials etc.

4. Exhaust the drainage from an air filter periodically.

#### **Operating Precautions**

# **⚠** Warning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.

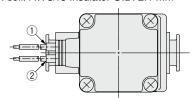
#### **Electrical Connections**

# **△** Caution

#### ■ Grommet

Class B coil: AWG20 Insulator O.D. 2.5 mm

Class H coil: AWG18 Insulator O.D. 2.1 mm

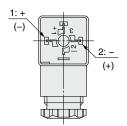


Rated voltage	Lead wire color		
	1)	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

<sup>\*</sup> There is no polarity.

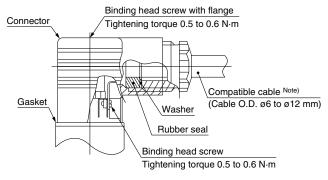
#### **■** DIN terminal

Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	<b>–</b> (+)

- \* There is no polarity.
- Use compatible heavy duty cords with cable O.D. ø6 to ø12 mm.
- Use the tightening torques below for each section.



Note) For an outside cable O.D. ø9 to ø12 mm, remove the internal parts of the rubber seal before using.





Be sure to read before handling.

Refer to back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

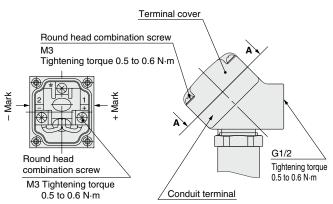
#### **Electrical Connections**

### **⚠** Caution

#### ■ Conduit terminal

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



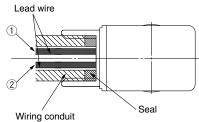
View A-A

(Internal connection diagram)

#### **■** Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



(Bore size G1/2 Tightening torque 0.5 to 0.6 N·m)

	Landovina anton		
Rated voltage	Lead wire color		
	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

<sup>\*</sup> There is no polarity.

Description	Part no.
Seal	VCW20-15-6

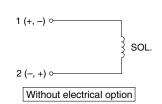
Note) Please order separately.

#### **Electrical Circuits**

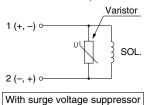
## **⚠** Caution

#### [DC circuit]

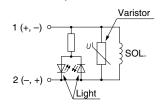
#### **Grommet, Faston terminal**



# Grommet, DIN terminal, Conduit terminal, Conduit



#### DIN terminal, Conduit terminal

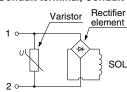


With light/surge voltage suppressor

#### [AC circuit]

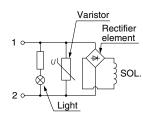
 For AC (Class B), the standard product is equipped with surge voltage suppressor.

# Grommet, DIN terminal, Conduit terminal, Conduit



Without electrical option

#### DIN terminal, Conduit terminal



With light/surge voltage suppressor

#### One-touch Fitting

### **⚠** Caution

For information on handling One-touch fittings and appropriate tubing, refer to page 46 and the KQ2 series One-touch fittings in Best Pneumatics No. 6.

The KQ2 series information can be downloaded from the following SMC website, http://www.smcworld.com



# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **Revision history**

- Edition B \* Added N.O. valve.
  - \* Added steam as a fluid (Insulation type Class H).
  - \* Added manifold.

\* Increased pages from 32 to 48.

QV

- Edition C \* Added installation options.
  - Added disassembly/assembly procedures.
  - \* Leakage voltage (AC coil) was corrected from 10% or less to 5% or less.
  - \* Increased pages from 48 to 52.

RX